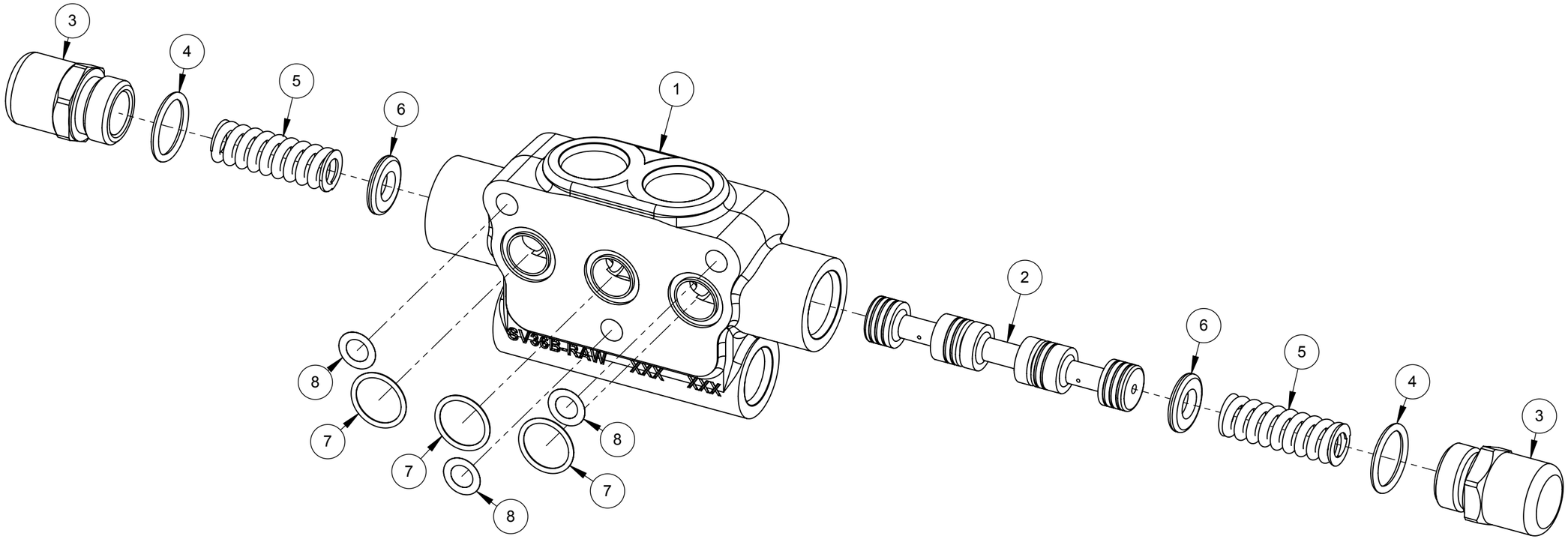
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1450B	S38 CASTING, LOW, END
2	1	P1310	SPOOL
3	2	P1311M	END CAP
4	2	PC58	O-RING, 3-910
5	2	P1323ME	SPRING
6	2	P1509	SPOOL STOP
7	3	P1342	O-RING, 2-017
8	3	P1145	STEEL SHIM



NOTE:

1. (SEAL KIT) 36BK (SEE DRAWING 36BK FOR PARTS BREAKDOWN)

REV.	DATE	DESCRIPTION

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: S36, LOW WORK SECTION
BLOCKED, END SPOOL

MATERIAL: -

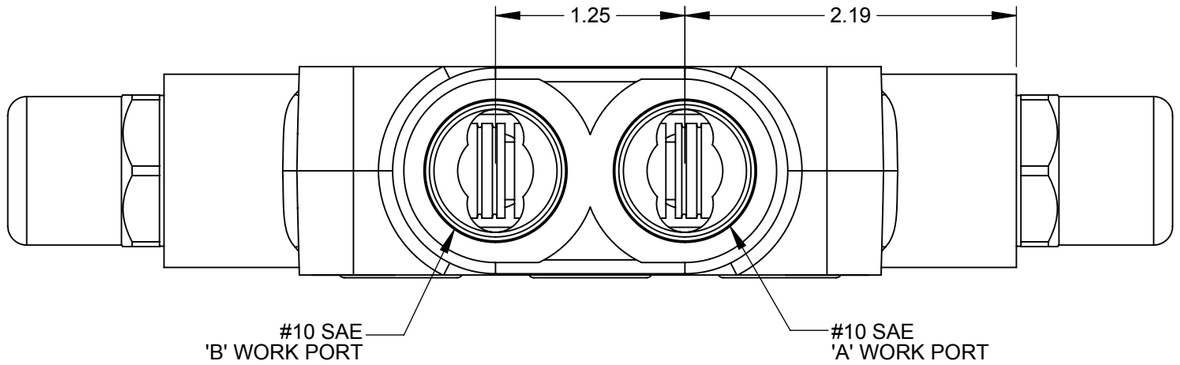
STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

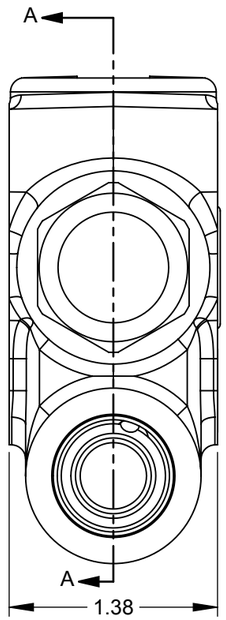
P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

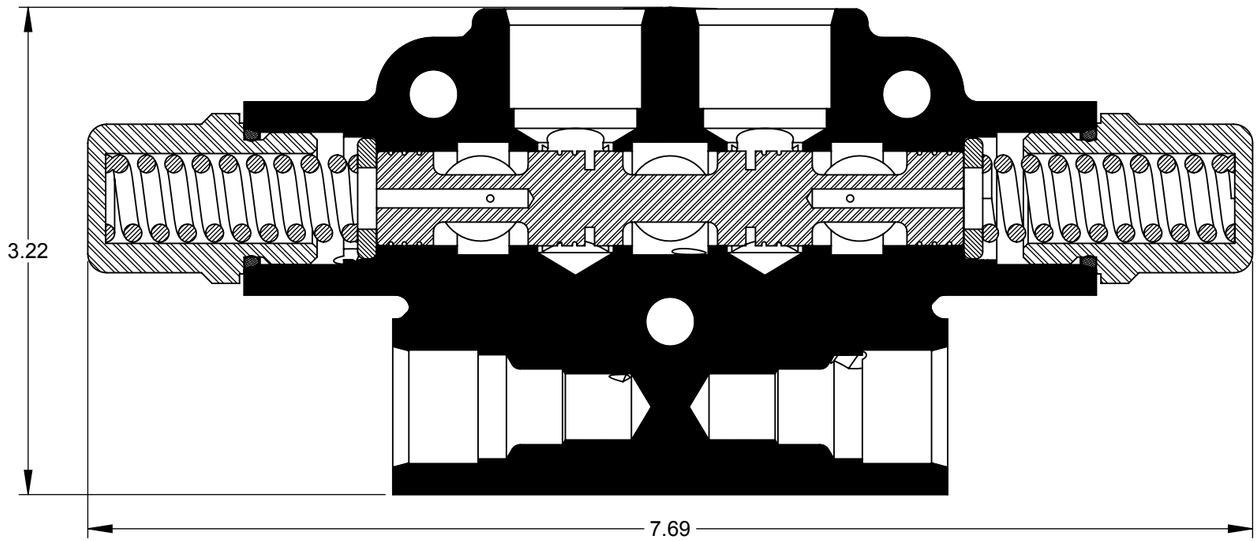
FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⇩
GRIND: -
PLATE: -

DRAWN BY: R. BATT
DATE: 02/15/2013
APRV'D BY:
APRV'D DATE:
SCALE: 2:3
FORMAT - B

PART NO: 38BGXB







SECTION A-A

BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: S36, LOW WORK SECTION BLOCKED, END SPOOL			MATERIAL: - -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ⌀ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: - ±2RC X - ⇂ GRIND: - PLATE: -	DRAWN BY: R. BATT DATE: 02/15/2013 APRV'D BY: APRV'D DATE: SCALE: 1:1 FORMAT - B	PART NO: 38BGXB