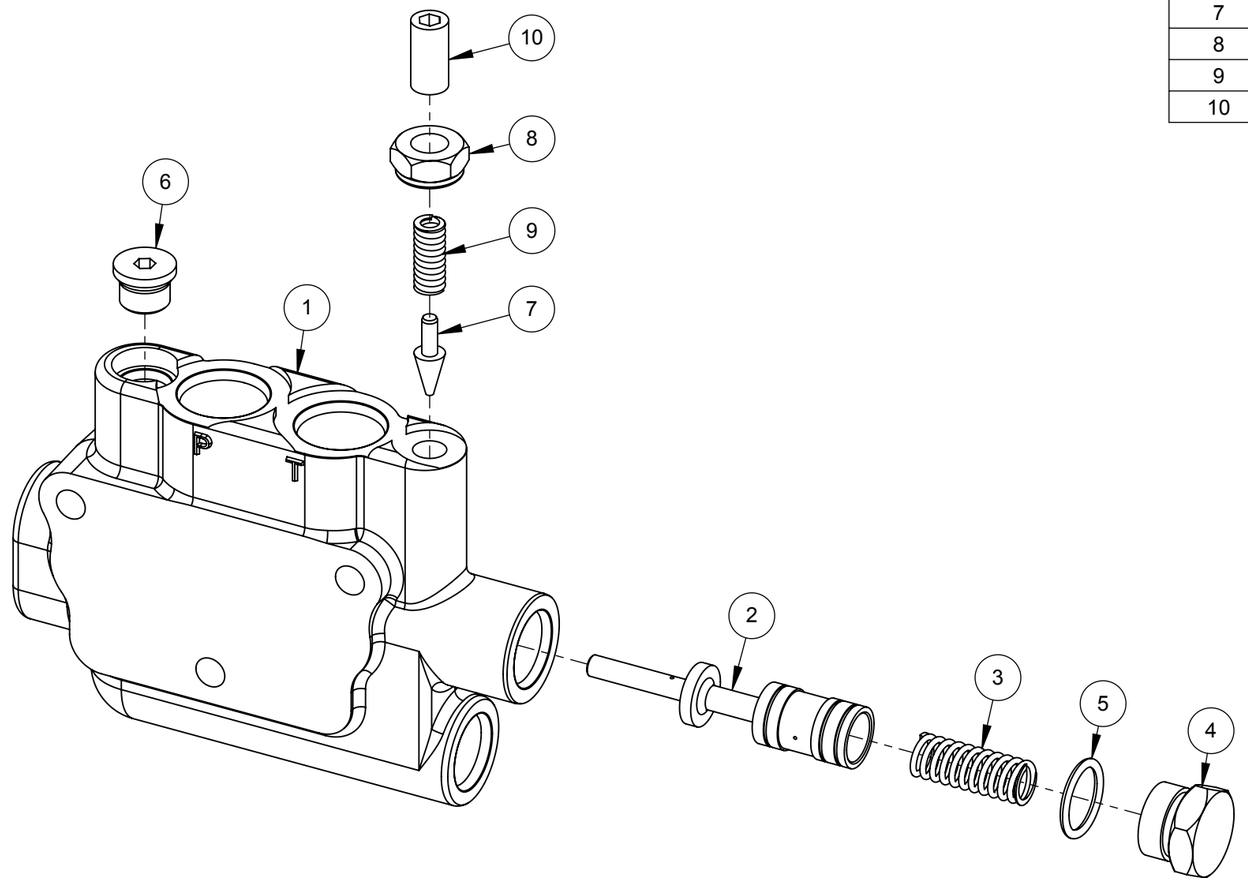
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1326	SER36 CAST INLET W/UNLOADING
2	1	P1327	SPOOL
3	1	P1321	SPRING
4	1	P1328	UNLOADING PLUG
5	1	PC38	O-RING, 3-908
6	1	SF397	PLUG
7	1	P1320	POPPET
8	1	P1609	HYDRALOK NUT
9	1	P1343	RELIEF SPRING
10	1	P1335	SET SCREW



REV.	DATE	DESCRIPTION

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: S36, INLET
UNLOADING, RELIEF @ 3000 PSI

MATERIAL: -

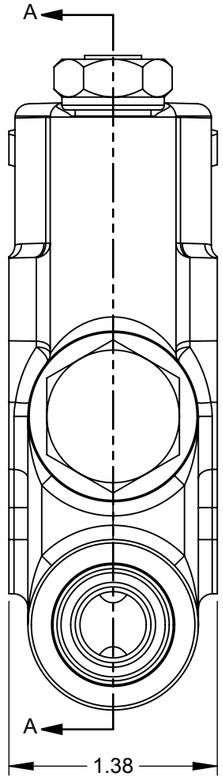
STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

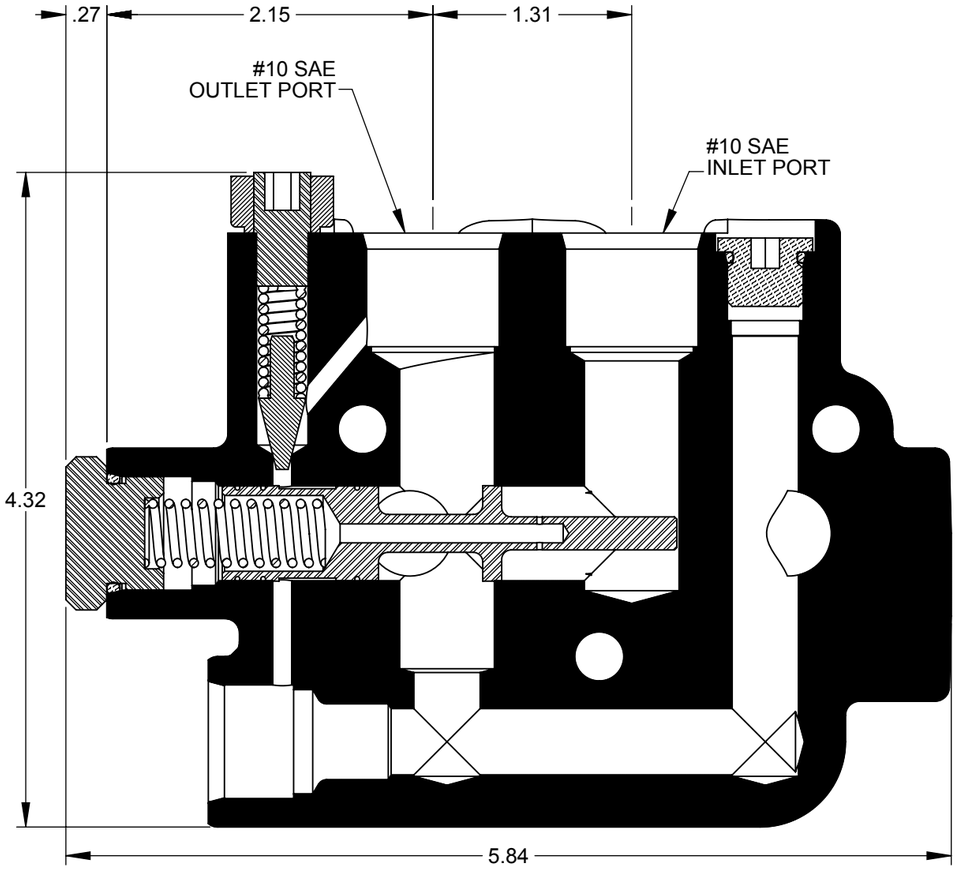
P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⇩
GRIND: -
PLATE: -

DRAWN BY: R. BATT
DATE: 01/08/2013
APRV'D BY:
APRV'D DATE:
SCALE: 2:3
FORMAT - B

PART NO: 36PG2UP30





SECTION A-A

BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: S36, INLET UNLOADING, RELIEF @ 3000 PSI			MATERIAL: - -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ⌭ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: -±2RC X - ⩛ GRIND: - PLATE: -	DRAWN BY: R. BATT DATE: 01/08/2013 APRV'D BY: APRV'D DATE: SCALE: 1:1 FORMAT - B	PART NO: 36PG2UP30