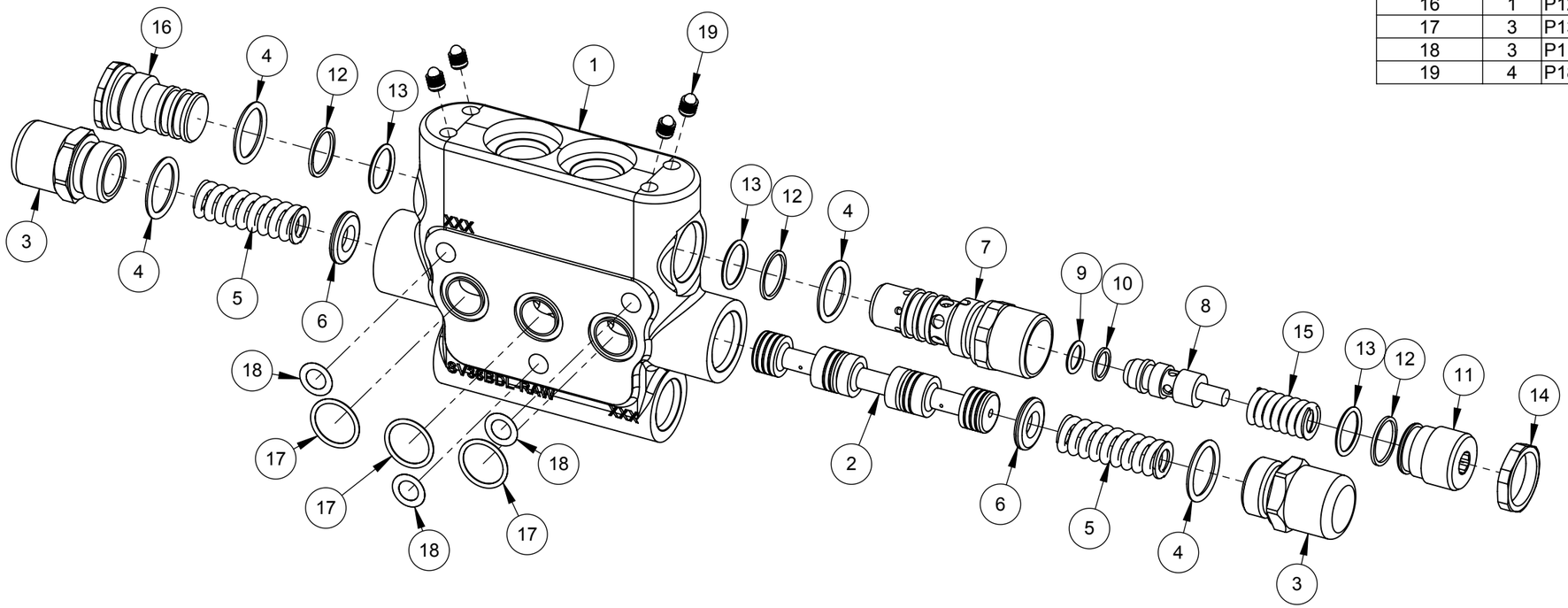
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1400B	CASTING
2	1	P1310	SPOOL
3	2	P1311M	END CAP
4	4	PC58	O-RING, 3-910
5	2	P1323ME	SPRING
6	2	P1509	SPOOL STOP
7	1	P1271	RELIEF CART.
8	1	P1256	RELIEF SPOOL
9	1	HP23	O-RING, 2-012
10	1	HP24	BACK-UP, 8-012
11	1	P1258	ADJ.SCREW
12	3	SF323	BACK-UP, 8-016
13	3	SF322	O-RING, 2-016
14	1	P1260	LOCK NUT
15	1	P1270-360	RELIEF SPRING, 360#
16	1	P1259A	RELIEF CAVITY PLUG
17	3	P1342	O-RING, 2-017
18	3	P1145	STEEL SHIM
19	4	P1890	CV PLUG



REV.	DATE	DESCRIPTION

NOTES:

1. (SEAL KIT) 36BHK (SEE DRAWING 36BHK FOR PARTS BREAKDOWN)
2. (RELIEF KIT) 36R075 (SEE DRAWING 36R075 FOR PARTS BREAKDOWN)

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: S36, HIGH SPOOL SECTION W/RELIEFS
BLOCKED, 750 PSI RELIEF 'A' PORT & 'B' PLUGGED, END SPL

MATERIAL: -

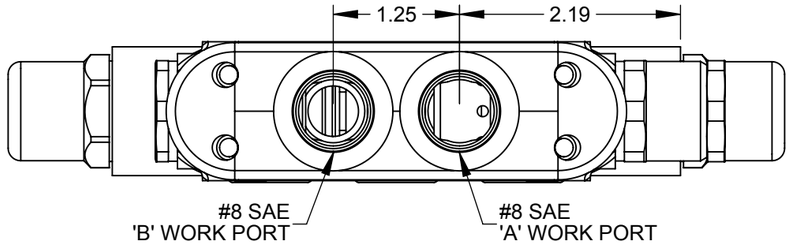
STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

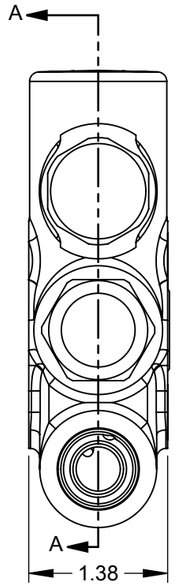
P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

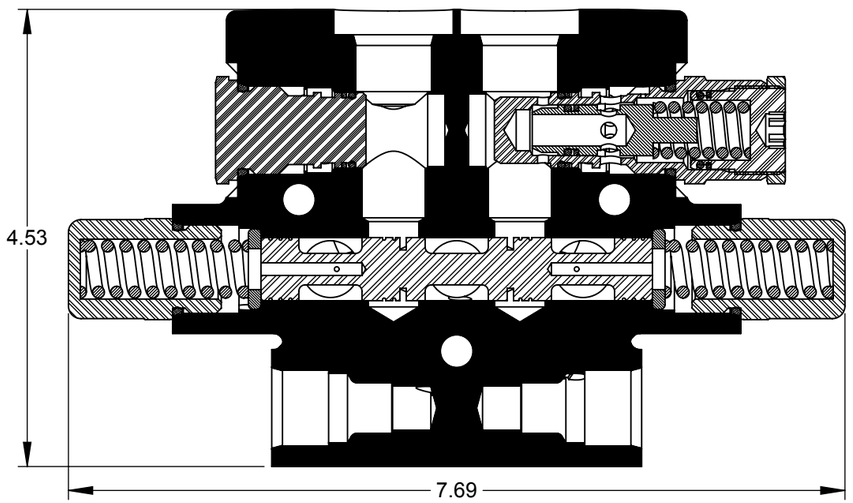
FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⇩
GRIND: -
PLATE: -

DRAWN BY: R. BATT
DATE: 01/29/2013
APRV'D BY:
APRV'D DATE:
SCALE: 1:2
FORMAT - B

PART NO: 36BHFXBR075P







SECTION A-A

BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: S36, HIGH SPOOL SECTION W/RELIEFS BLOCKED, 750 PSI RELIEF 'A' PORT & 'B' PLUGGED, END SPL			MATERIAL: -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ◎ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: -±2RC X - ⇩ GRIND: - PLATE: -	DRAWN BY: R. BATT DATE: 01/29/2013 APRV'D BY: APRV'D DATE: SCALE: 2:3 FORMAT - B	PART NO: 36BHFXBR075P