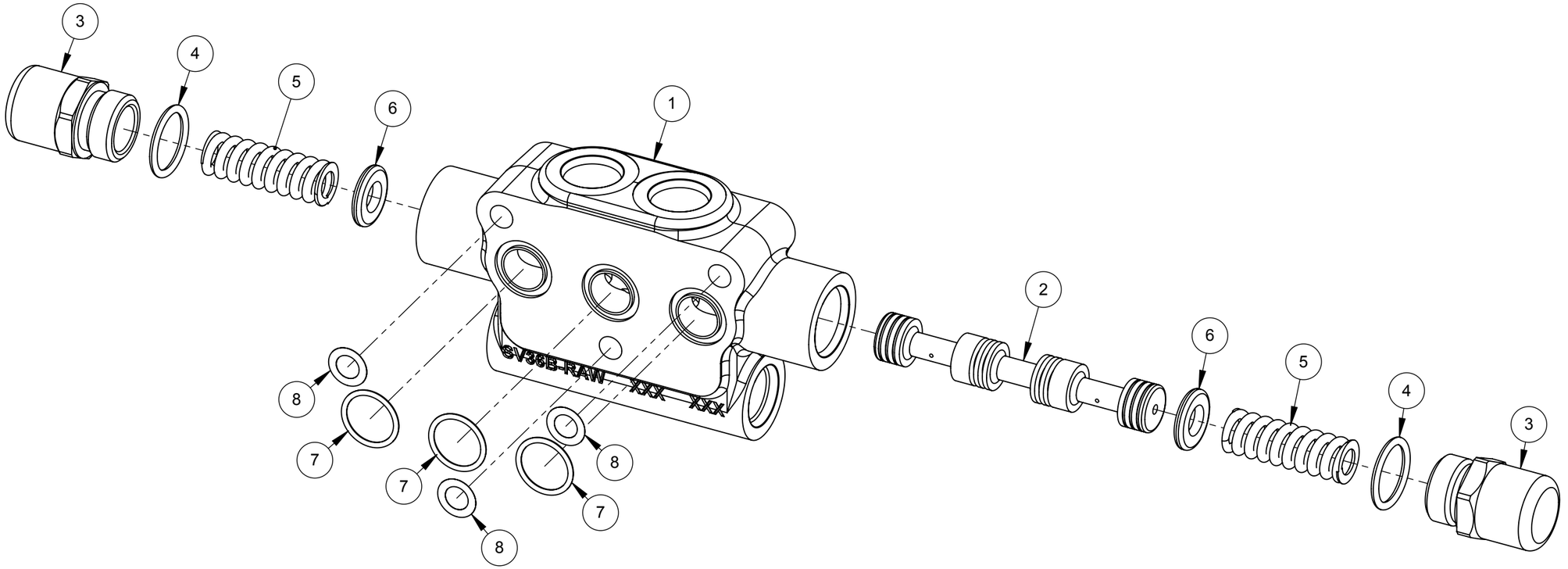
| ITEM NO. | QTY. | P.N. | DESCRIPTION |
|---|---|---|---|
| 1 | 1 | P1319 | S36 LOW SPOOL CAST SECTION |
| 2 | 1 | P1309 | SPOOL |
| 3 | 2 | P1311M | END CAP |
| 4 | 2 | PC58 | O-RING, 3-910 |
| 5 | 2 | P1323ME | SPRING |
| 6 | 2 | P1509 | SPOOL STOP |
| 7 | 3 | P1342 | O-RING, 2-017 |
| 8 | 3 | P1145 | STEEL SHIM |




| REV. | DATE | DESCRIPTION |
|---|---|---|

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: S36, LOW WORK SECTION
OPEN

MATERIAL: -
-

STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

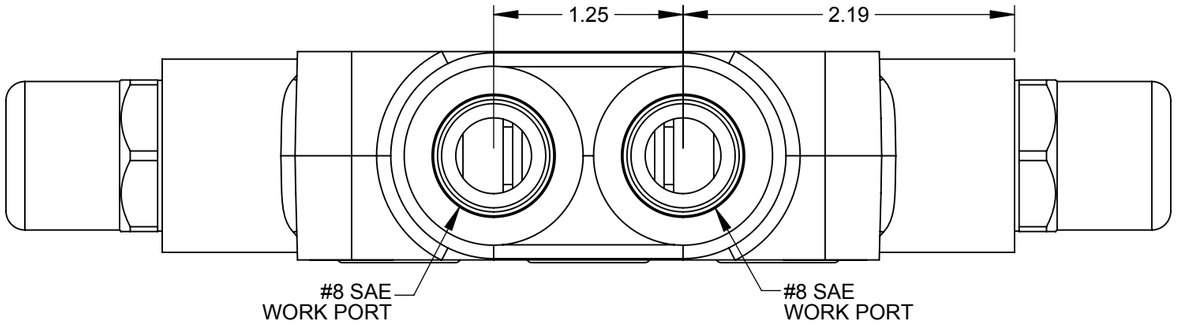
FINISHING SPECIFICATIONS:
HEAT TREAT: - ±2RC X - ⇩
GRIND: -
PLATE: -

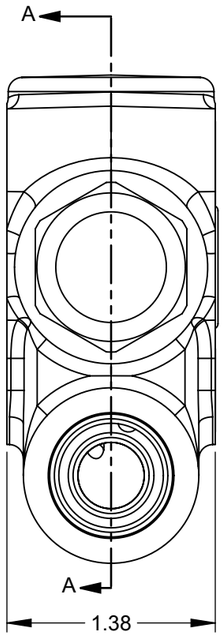
DRAWN BY: R. BATT
DATE: 01/17/2013
APRV'D BY:
APRV'D DATE:
SCALE: 2:3
FORMAT - B

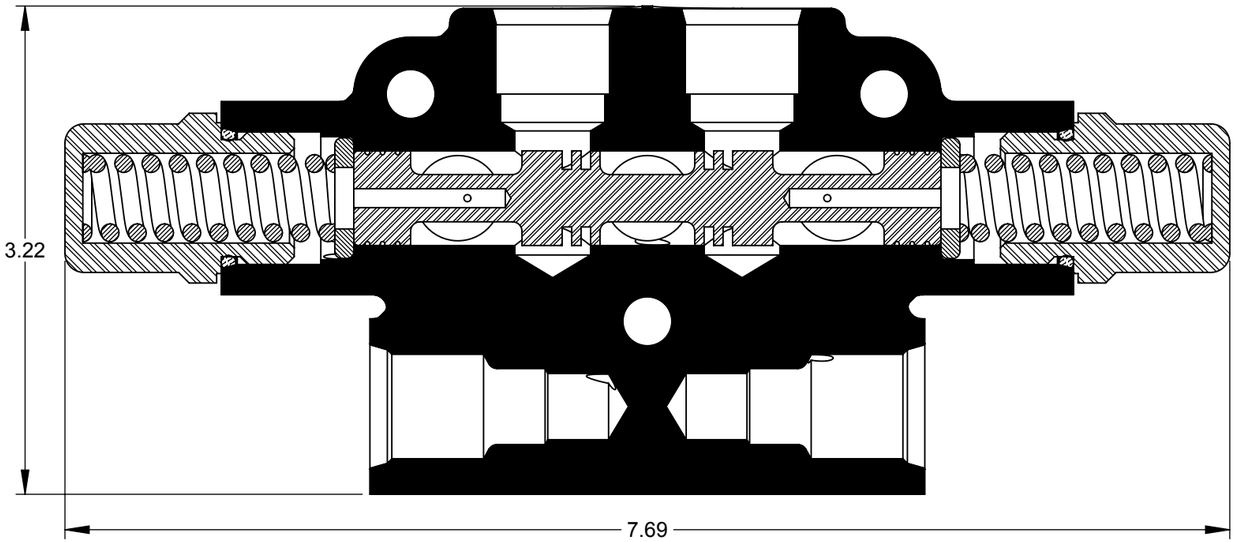
PART NO: 36BFY

NOTE:

1. (SEAL KIT) 36BK (SEE DRAWING 36BK FOR PARTS BREAKDOWN)




SECTION A-A

| | | | |
|---|---|---|---|
| BRAND HYDRAULICS CO., INC<br>2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105 | | | |
| TITLE: S36, LOW WORK SECTION OPEN | | | MATERIAL: - - |
| STANDARD TOLERANCE UNLESS NOTED:<br>0.00 ± 0.010 (0.015 GCI)<br>0.000 ± 0.005 (0.010 GCI)<br>⌀ = .005 TIR<br>FRACTION ± 1/32<br>ANGLE ± 2°<br>DIMENSIONS ARE IN INCHES | P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS<br>FINISHING SPECIFICATIONS:<br>HEAT TREAT: - ±2RC X - ↧<br>GRIND: -<br>PLATE: - | DRAWN BY: R. BATT<br>DATE: 01/17/2013<br>APRV'D BY:<br>APRV'D DATE:<br>SCALE: 1:1<br>FORMAT - B | PART NO: 36BFY |