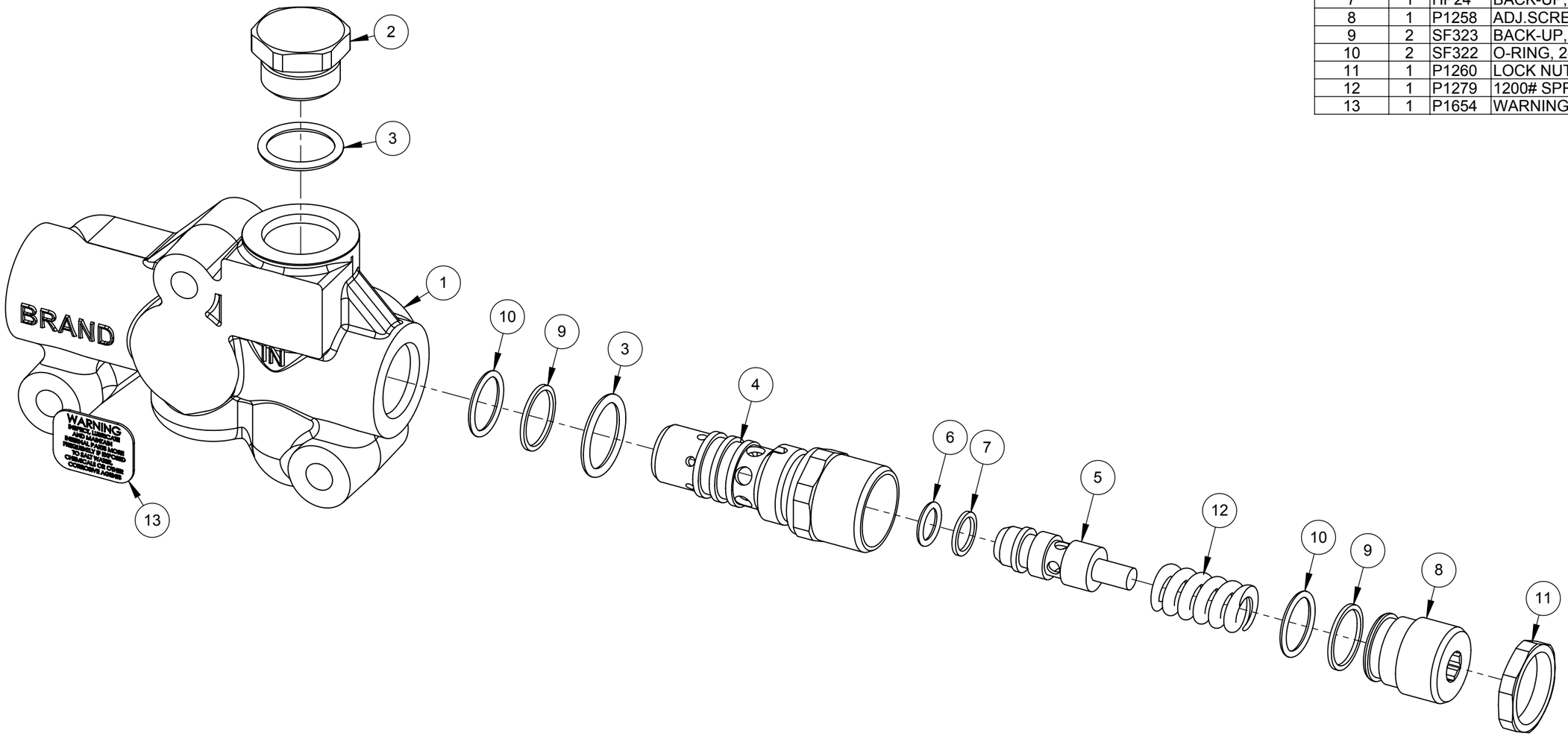
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1147	P1147 MACHINED CASTING
2	1	SF317B	PLUG
3	2	PC58	O-RING, 3-910
4	1	P1271	RELIEF CART.
5	1	P1256	RELIEF SPOOL
6	1	HP23	O-RING, 2-012
7	1	HP24	BACK-UP, 8-012
8	1	P1258	ADJ.SCREW
9	2	SF323	BACK-UP, 8-016
10	2	SF322	O-RING, 2-016
11	1	P1260	LOCK NUT
12	1	P1279	1200# SPRING
13	1	P1654	WARNING TAG



REV.	DATE	DESCRIPTION

APPLICABLE KITS:

(RELIEF KIT) 34R25 (SEE DRAWING 34R25 FOR PARTS BREAKDOWN)

(RELIEF SEAL KIT) 34CK (SEE DRAWING 34CK FOR PARTS BREAKDOWN)

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: INLET, S34
END PORTED, RELIEF CART. @ 2500 PSI

MATERIAL: -

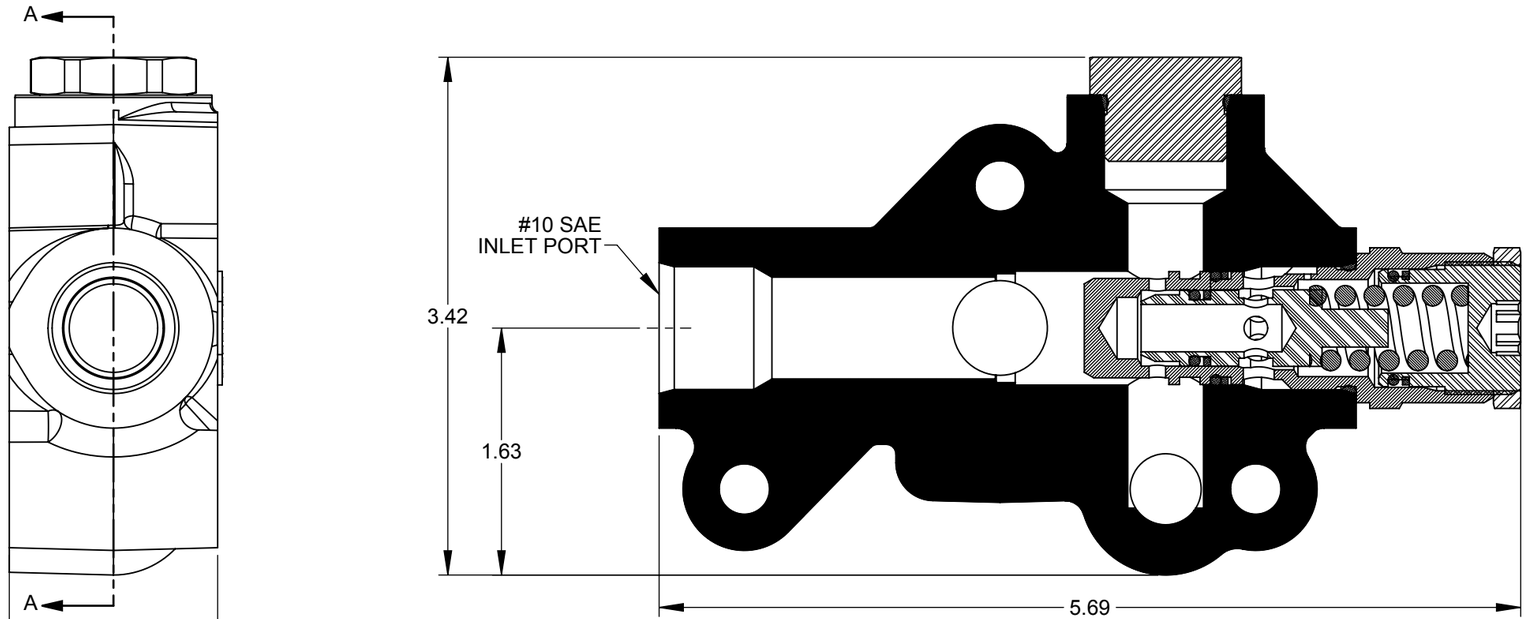
STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⇩
GRIND: -
PLATE: -

DRAWN BY: R. BATT
DATE: 12/05/2012
APRV'D BY:
APRV'D DATE:
SCALE: 1:1.25
FORMAT - B

PART NO: 34PG1C25



SECTION A-A

BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: INLET, S34 END PORTED, RELIEF CART. @ 2500 PSI			MATERIAL: - -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ◎ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: - ±2RC X - ⇩ GRIND: - PLATE: -	DRAWN BY: R. BATT DATE: 12/05/2012 APRV'D BY: APRV'D DATE: SCALE: 1:1 FORMAT - B	PART NO: 34PG1C25