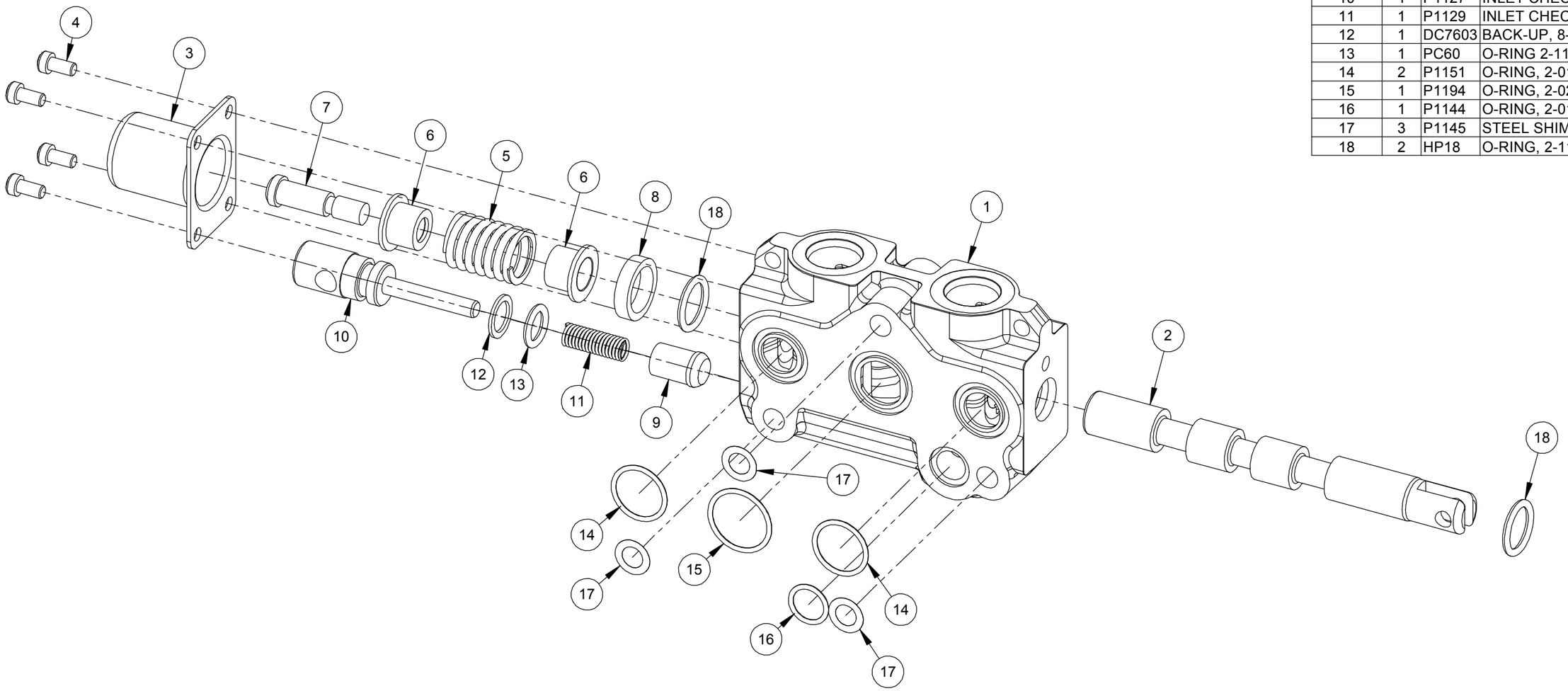
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1232A	CASTING, S34, LOW
2	1	P1336	SPOOL
3	1	P1134	END CAP
4	4	P1135	3/8 HEX HEAD SCREW
5	1	P1136	SPRING CENT. SPR.
6	2	P1137	SPRING GUIDE
7	1	P1138	SPRING CENTERING BOLT
8	1	P1139	SPRING SPACER
9	1	P1128	INLET CHECK POPPET
10	1	P1127	INLET CHECK PLUG
11	1	P1129	INLET CHECK SPRING
12	1	DC7603	BACK-UP, 8-111
13	1	PC60	O-RING 2-111
14	2	P1151	O-RING, 2-018
15	1	P1194	O-RING, 2-020
16	1	P1144	O-RING, 2-014 90D
17	3	P1145	STEEL SHIM
18	2	HP18	O-RING, 2-114



NOTE:

1. USE 242 (BLUE LOCTITE) ON ITEMS (7) WHEN ASSEMBLING.

APPLICABLE KITS:

(SPOOL ACTION: SPRING CENTER) 34S (SEE DRAWING 34S FOR PARTS BREAKDOWN)

(SEAL KIT) 34AK (SEE DRAWING 34AK FOR PARTS BREAKDOWN)

(SEAL KIT BETWEEN SECTIONS) 34BK (SEE DRAWING 34BK FOR PARTS BREAKDOWN)

REV.	DATE	DESCRIPTION

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: S34, LOW WORK SECTION
TANDEM, SPRING CENTER, 'Y' HANDLE

MATERIAL: -

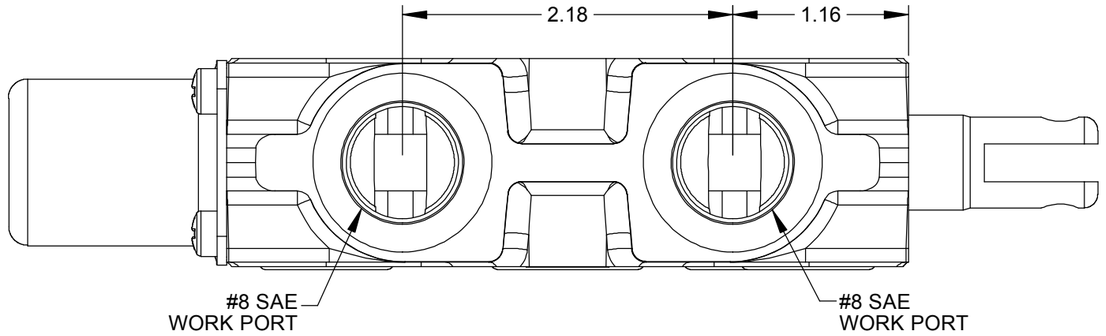
STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
⌀ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

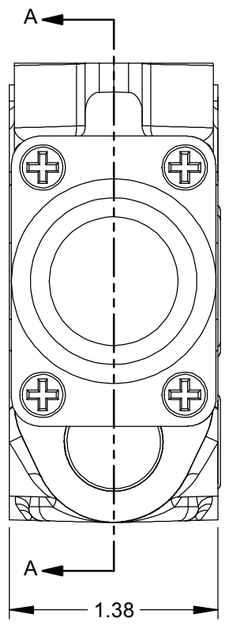
P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

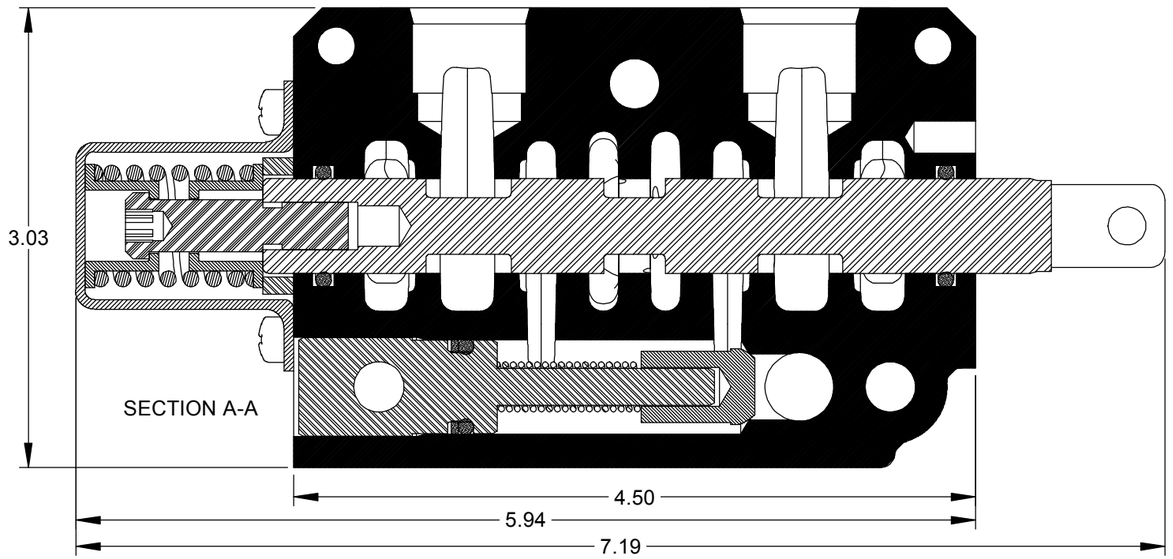
FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⩛
GRIND: -
PLATE: -

DRAWN BY 12/13/2012
DATE: R. BATT
APRV'D BY:
APRV'D DATE:
SCALE: 1:1.5
FORMAT - B

PART NO: 34BFT4SY







BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: S34, LOW WORK SECTION TANDEM, SPRING CENTER, 'Y' HANDLE			MATERIAL: -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ◎ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: -±2RC X - ⩛ GRIND: - PLATE: -	DRAWN BY12/13/2012 DATE: R. BATT APRV'D BY: APRV'D DATE: SCALE: 1:1 FORMAT - B	PART NO: 34BFT4SY