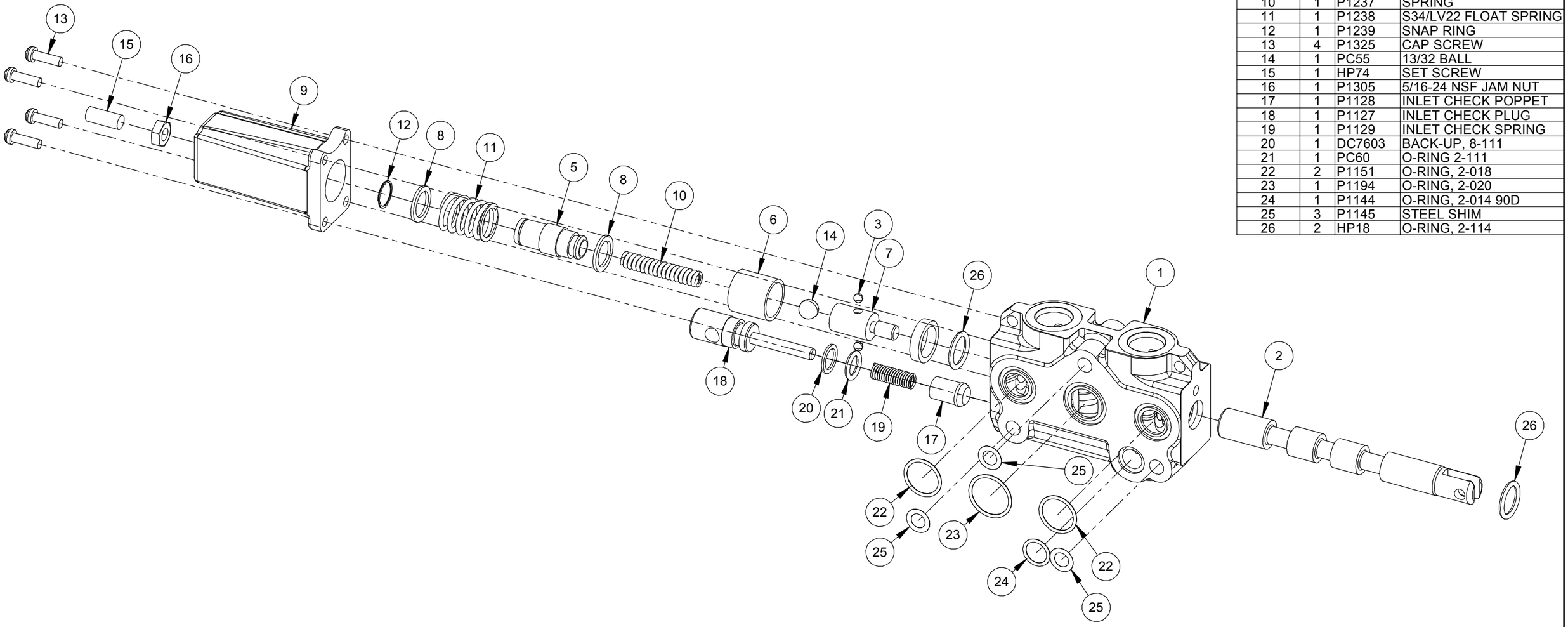
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1232A	CASTING, S34, LOW
2	1	P1336	SPOOL
3	2	DC7604	3/16 BALL
4	1	P1139	SPRING SPACER
5	1	P1223	SPRING GUIDE
6	1	P1224	DETENT SLEEVE
7	1	P1225	BALL HOUSING
8	2	P1226	WASHER, SPRING
9	1	P1234A-H	ENDCAP, S34H
10	1	P1237	SPRING
11	1	P1238	S34/LV22 FLOAT SPRING
12	1	P1239	SNAP RING
13	4	P1325	CAP SCREW
14	1	PC55	13/32 BALL
15	1	HP74	SET SCREW
16	1	P1305	5/16-24 NSF JAM NUT
17	1	P1128	INLET CHECK POPPET
18	1	P1127	INLET CHECK PLUG
19	1	P1129	INLET CHECK SPRING
20	1	DC7603	BACK-UP, 8-111
21	1	PC60	O-RING 2-111
22	2	P1151	O-RING, 2-018
23	1	P1194	O-RING, 2-020
24	1	P1144	O-RING, 2-014 90D
25	3	P1145	STEEL SHIM
26	2	HP18	O-RING, 2-114



NOTE:

1. USE 242 (BLUE LOCTITE) ON ITEMS (7) WHEN ASSEMBLING.

APPLICABLE KITS:

(SPOOL ACTION: FLOAT) 34K (SEE DRAWING 34K FOR PARTS BREAKDOWN)

(SEAL KIT) 34AK (SEE DRAWING 34AK FOR PARTS BREAKDOWN)

(SEAL KIT BETWEEN SECTIONS) 34BK (SEE DRAWING 34BK FOR PARTS BREAKDOWN)

REV.	DATE	DESCRIPTION

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: S34, LOW WORK SECTION
TANDEM, FLOAT, 'B' HANDLE

MATERIAL: -
-

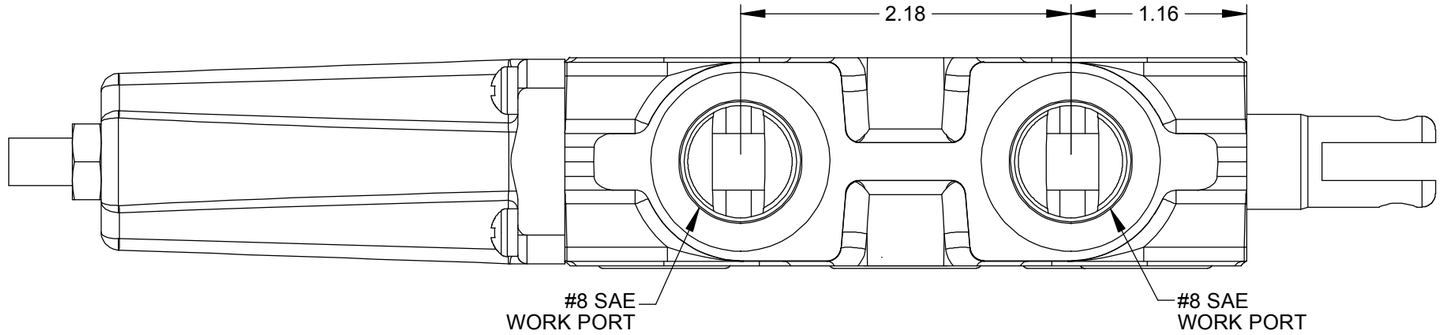
STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
⌀ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

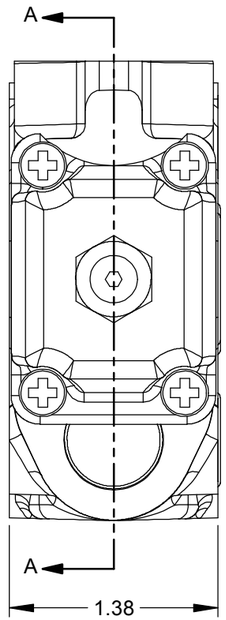
P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

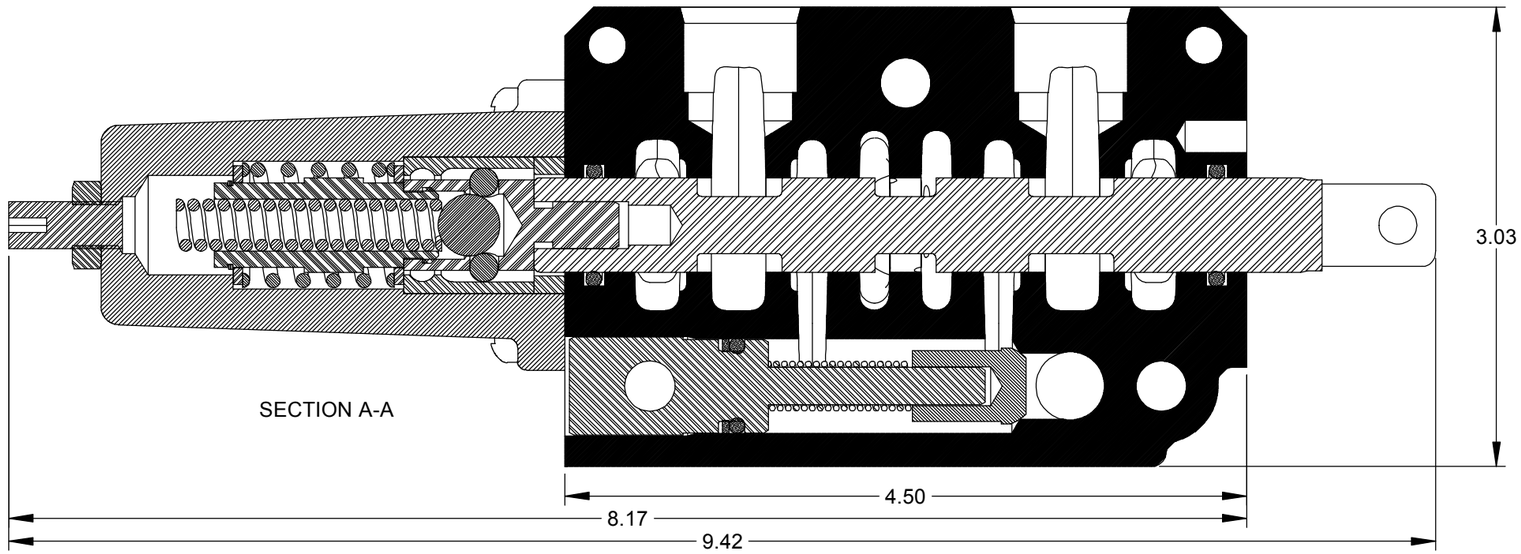
FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⇩
GRIND: -
PLATE: -

DRAWN BY12/13/2012
DATE: R. BATT
APRV'D BY:
APRV'D DATE:
SCALE: 1:2
FORMAT - B

PART NO: 34BFT4KB







BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: S34, LOW WORK SECTION TANDEM, FLOAT, 'B' HANDLE			MATERIAL: - -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ◎ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: -±2RC X - ⩛ GRIND: - PLATE: -	DRAWN BY 12/13/2012 DATE: R. BATT APRV'D BY: APRV'D DATE: SCALE: 1:1 FORMAT - B	PART NO: 34BFT4KB