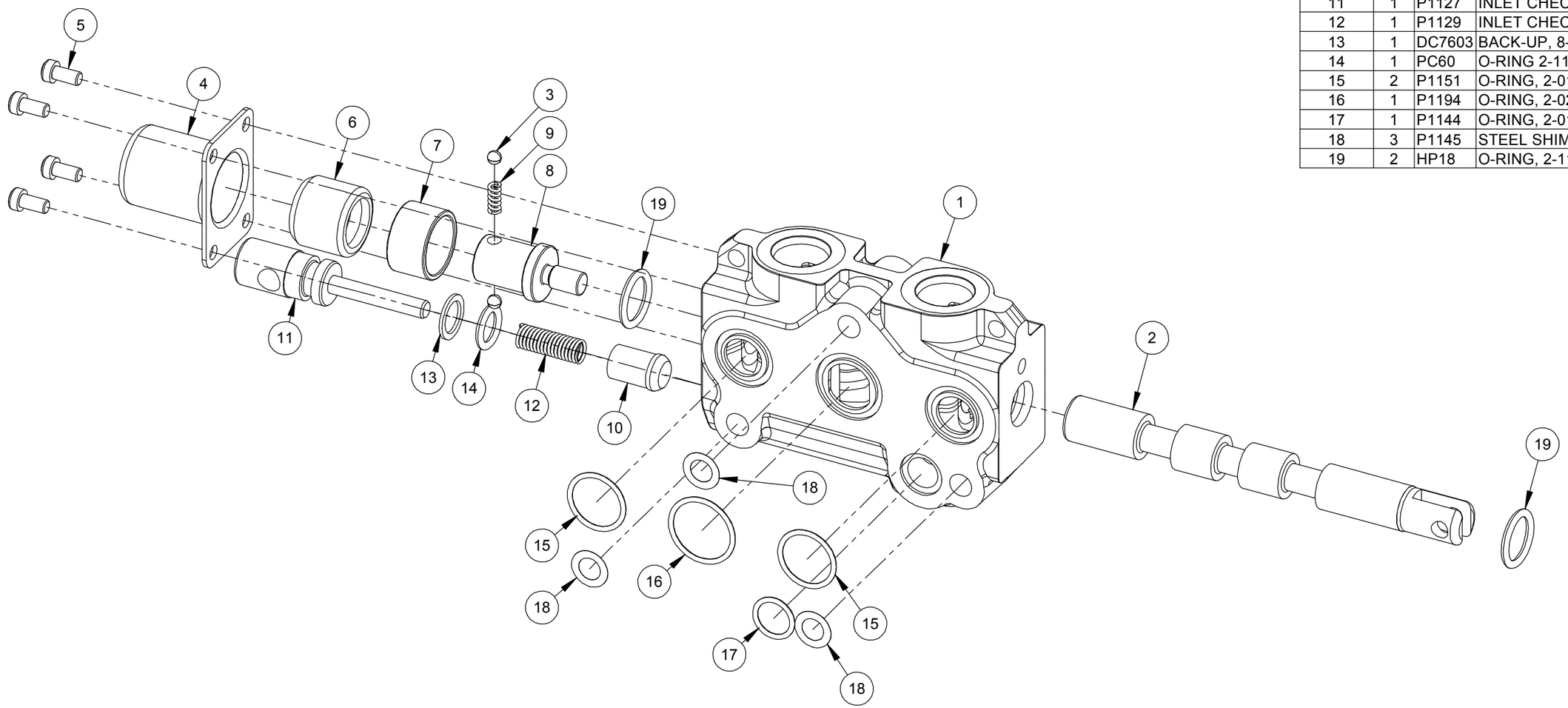
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1232A	CASTING, S34, LOW
2	1	P1336	SPOOL
3	2	DC7604	3/16 BALL
4	1	P1134	END CAP
5	4	P1135	3/8 HEX HEAD SCREW
6	1	P1140	DETENT SLEEVE
7	1	P1141	DETENT SPACER
8	1	P1142	DETENT HOUSING
9	1	P1143	DETENT SPRING
10	1	P1128	INLET CHECK POPPET
11	1	P1127	INLET CHECK PLUG
12	1	P1129	INLET CHECK SPRING
13	1	DC7603	BACK-UP, 8-111
14	1	PC60	O-RING 2-111
15	2	P1151	O-RING, 2-018
16	1	P1194	O-RING, 2-020
17	1	P1144	O-RING, 2-014 90D
18	3	P1145	STEEL SHIM
19	2	HP18	O-RING, 2-114



NOTE:

1. USE 242 (BLUE LOCTITE) ON ITEMS (8) WHEN ASSEMBLING.

APPLICABLE KITS:

(SPOOL ACTION: 3 POS. DETENT) 34D (SEE DRAWING 34D FOR PARTS BREAKDOWN)

(SEAL KIT) 34AK (SEE DRAWING 34AK FOR PARTS BREAKDOWN)

(SEAL KIT BETWEEN SECTIONS) 34BK (SEE DRAWING 34BK FOR PARTS BREAKDOWN)

REV.	DATE	DESCRIPTION

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: S34, LOW WORK SECTION
TANDEM, 3 POS. DETENT, 'B' HANDLE

MATERIAL: -

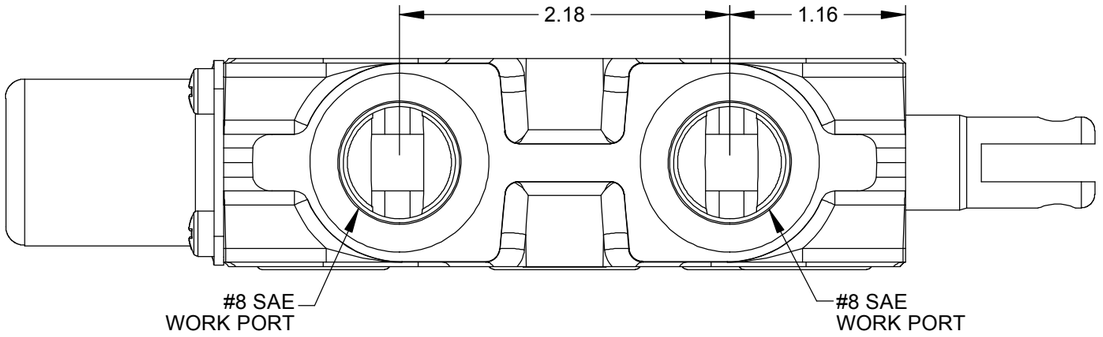
STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
⌀ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

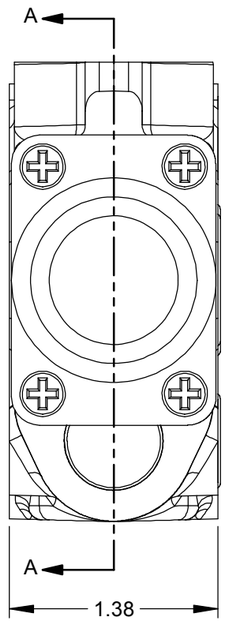
P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

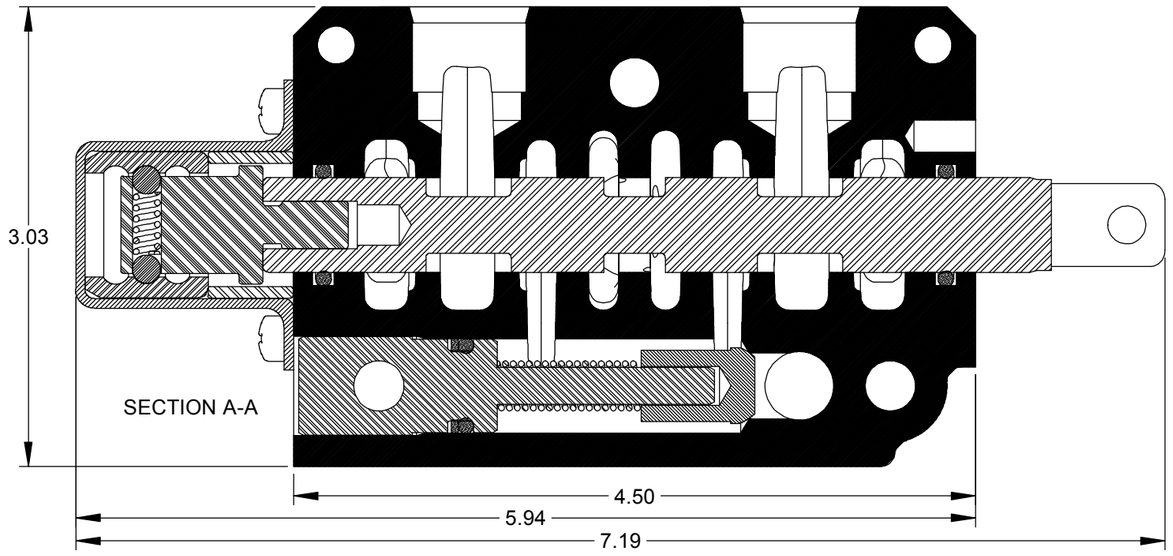
FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⩛
GRIND: -
PLATE: -

DRAWN BY 12/13/2012
DATE: R. BATT
APRV'D BY:
APRV'D DATE:
SCALE: 1:1.5
FORMAT - B

PART NO: 34BFT4DB







BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: S34, LOW WORK SECTION TANDEM, 3 POS. DETENT, 'B' HANDLE			MATERIAL: - -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ◎ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: -±2RC X - ⇩ GRIND: - PLATE: -	DRAWN BY12/13/2012 DATE: R. BATT APRV'D BY: APRV'D DATE: SCALE: 1:1 FORMAT - B	PART NO: 34BFT4DB