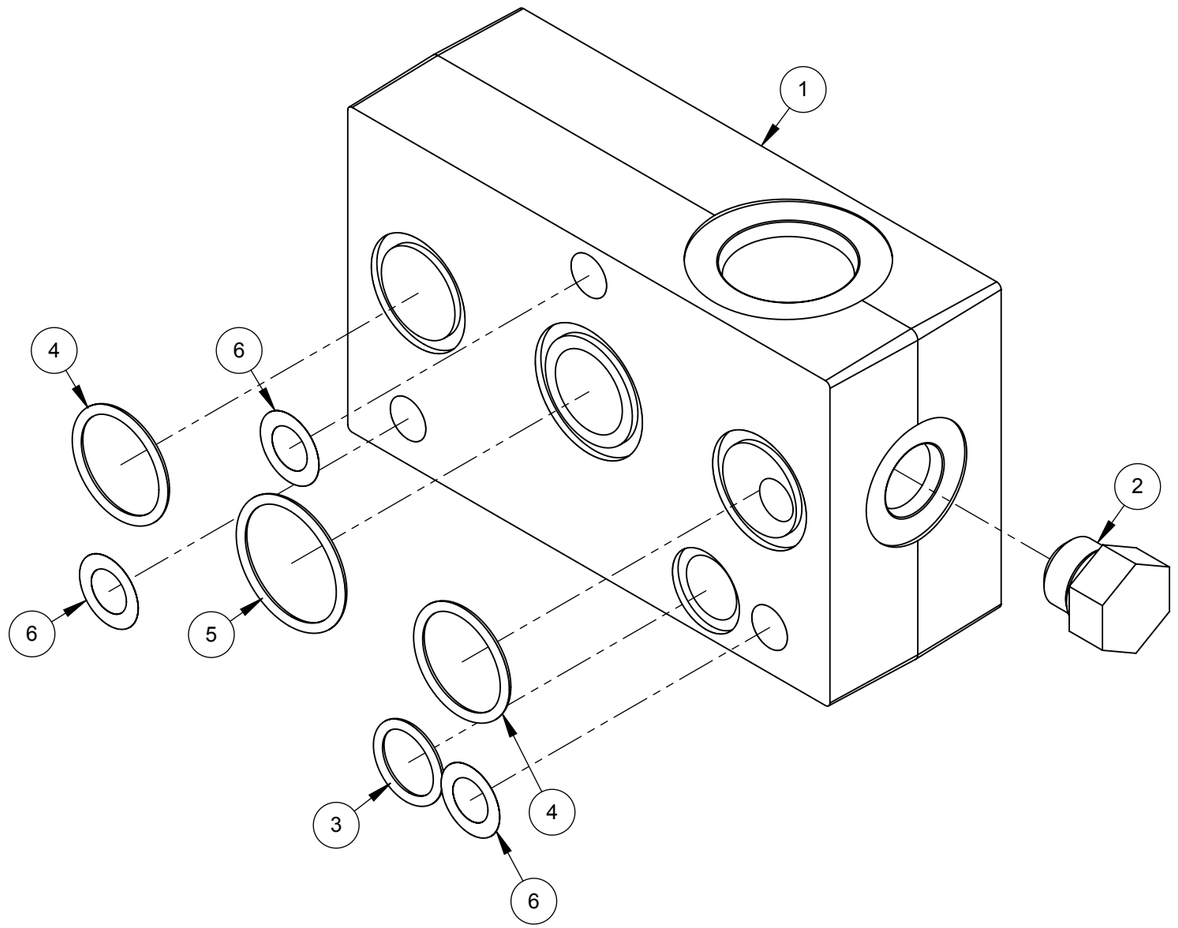
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1392	S34 SERIES DRAIN CAST
2	1	P1406	#5 SAE HEX PLUG W/ O-RING
3	1	P1144	O-RING, 2-014 90D
4	2	P1151	O-RING, 2-018
5	1	P1194	O-RING, 2-020
6	3	P1145	STEEL SHIM



REV.	DATE	DESCRIPTION

APPLICABLE KIT:

(SEALS BETWEEN SECTIONS) 34BK (SEE DRAWING 34BK FOR PARTS BREAKDOWN)

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: S34 SERIES DRAIN BLOCK
-

MATERIAL:
-
-

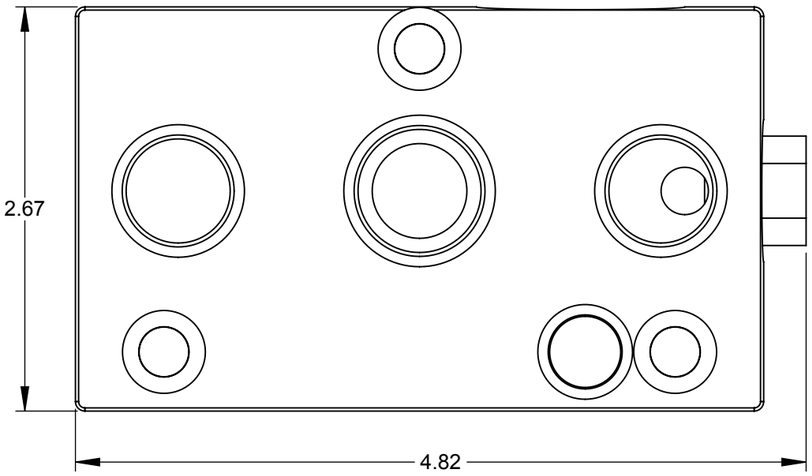
STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

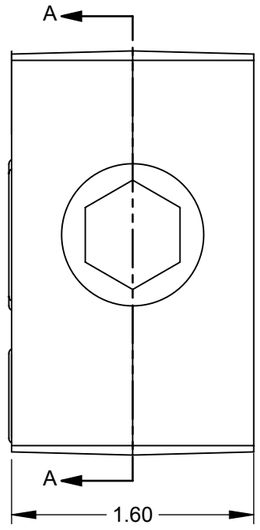
P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

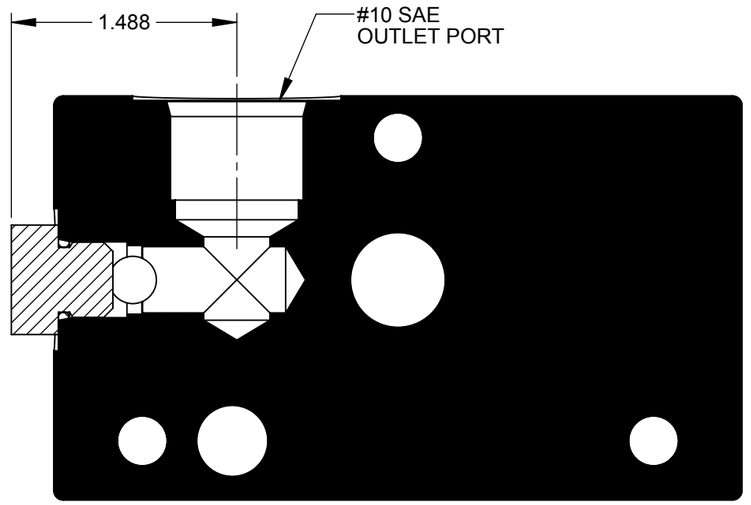
FINISHING SPECIFICATIONS:
HEAT TREAT: - ±2RC X - ⇩
GRIND: -
PLATE: -

DRAWN BY: R. BATT
DATE: 01/07/2013
APRV'D BY:
APRV'D DATE:
SCALE: 1:1
FORMAT - B

PART NO:
34ASD







SECTION A-A

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: S34 SERIES DRAIN BLOCK -			MATERIAL: - -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ◎ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: -±2RC X - ⩛ GRIND: - PLATE: -	DRAWN BY: R. BATT DATE: 01/07/2013 APRV'D BY: APRV'D DATE: SCALE: 1:1 FORMAT - B	PART NO: 34ASD