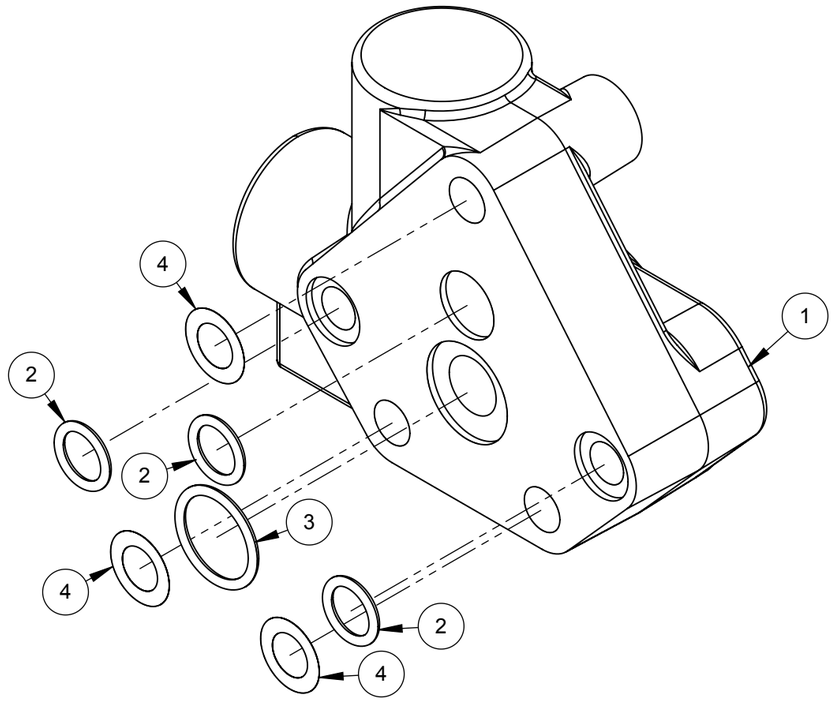
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	S005A	S20 MACHINED OUTLET-END PORTED
2	3	HP23	O-RING, 2-012
3	1	S054	O RING 2-016 90D
4	3	P1145	STEEL SHIM



REV.	DATE	DESCRIPTION

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: OUTLET, S20
END PORTED

MATERIAL: -
-

STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

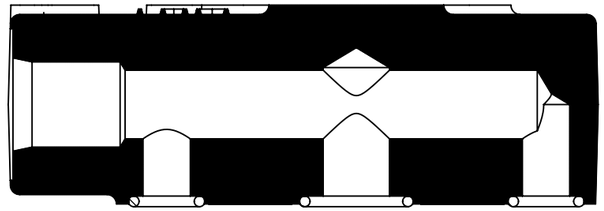
FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⇩
GRIND: -
PLATE: -

DRAWN BY: R. BATT
DATE: 11/21/2012
APRV'D BY:
APRV'D DATE:
SCALE: 1:1
FORMAT - B

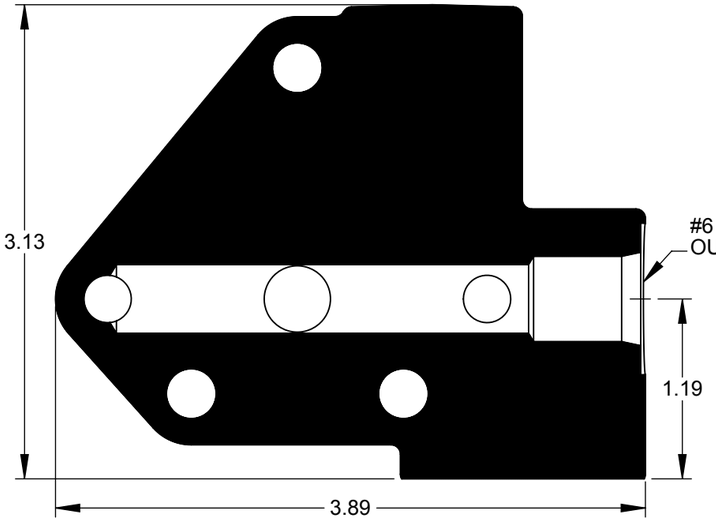
PART NO: 20TG1

APPLICABLE KIT:

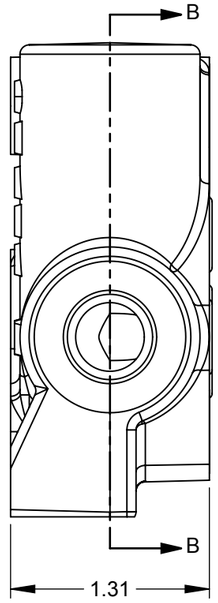
(SEAL KIT) 20DK (SEE DRAWING 20DK FOR PARTS BREAKDOWN)

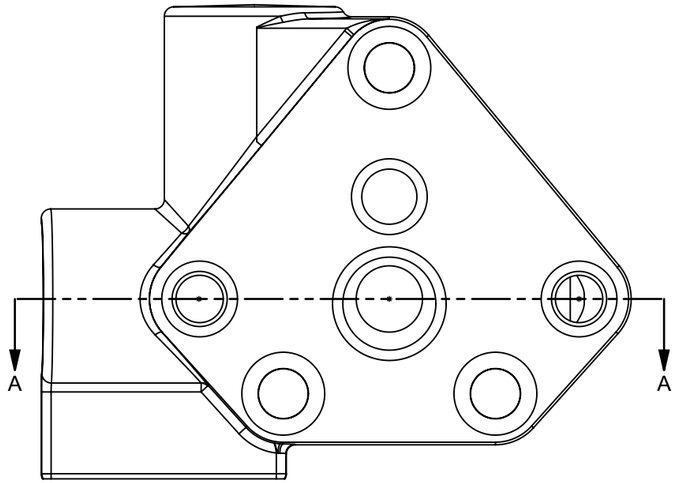


SECTION A-A



SECTION B-B





BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: OUTLET, S20 END PORTED			MATERIAL: - -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ⌀ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: -±2RC X - ⩛ GRIND: - PLATE: -	DRAWN BY: R. BATT DATE: 11/21/2012 APRV'D BY: APRV'D DATE: SCALE: 1:1 FORMAT - B	PART NO: 20TG1