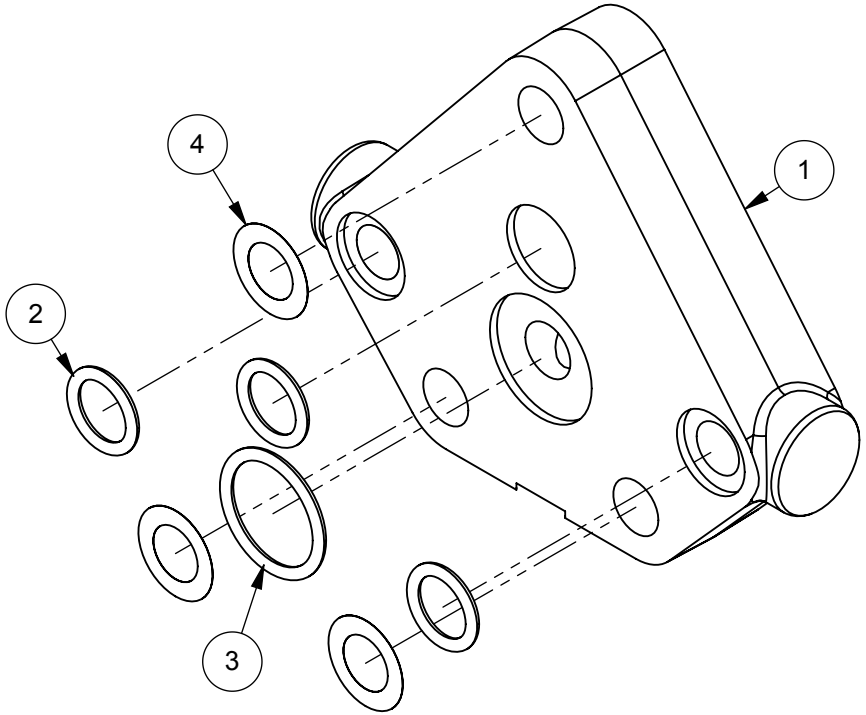
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	S045SP	S20 SERIES/PARALLEL CAST
2	3	HP23	O-RING, 2-012
3	1	S054	O RING 2-016 90D
4	3	P1145	STEEL SHIM



REV.	DATE	DESCRIPTION

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

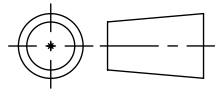
TITLE: S20
SERIES/PARALLEL BLOCK

MATERIAL:
-
-

STANDARD TOLERANCE
UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

FINISHING SPECIFICATIONS:
HEAT TREAT: - ±2RC X - ⇩
GRIND: -
PLATE: -

DRAWN BY: R. BATT
DATE: 11/29/2012
APRV'D BY:
APRV'D DATE:
SCALE: 1:1
FORMAT - A

PART NO:
20ASP