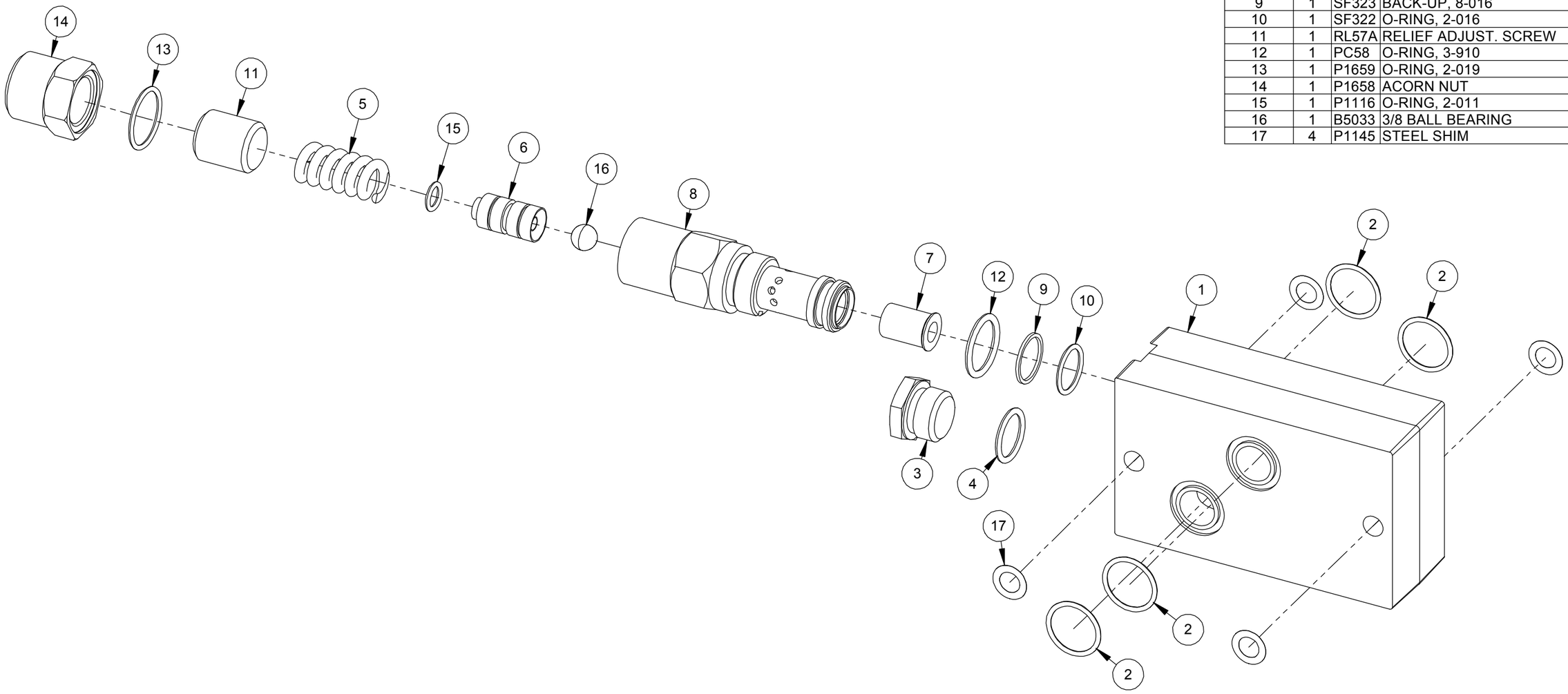
ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1892	EFC RELIEF BLOCK
2	4	P1151	O-RING, 2-018
3	1	P1152	#8 PLUG
4	1	PC38	O-RING, 3-908
5	1	TS324	SPRING
6	1	TS322	RELIEF SPOOL & SPRING GUIDE
7	1	TS321	RELIEF SEAT
8	1	TS320	RELIEF CARTRIDGE
9	1	SF323	BACK-UP, 8-016
10	1	SF322	O-RING, 2-016
11	1	RL57A	RELIEF ADJUST. SCREW
12	1	PC58	O-RING, 3-910
13	1	P1659	O-RING, 2-019
14	1	P1658	ACORN NUT
15	1	P1116	O-RING, 2-011
16	1	B5033	3/8 BALL BEARING
17	4	P1145	STEEL SHIM



REV.	DATE	DESCRIPTION

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: SEFC, RELIEF SECTION
SERIES, RELIEF AT 2800 PSI

MATERIAL: -
-

STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

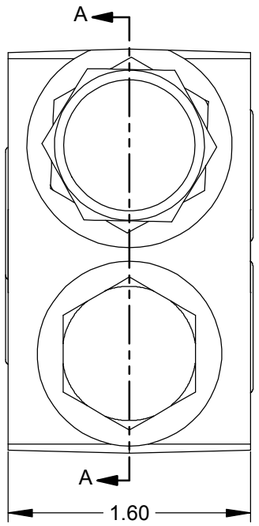
FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⇩
GRIND: -
PLATE: -

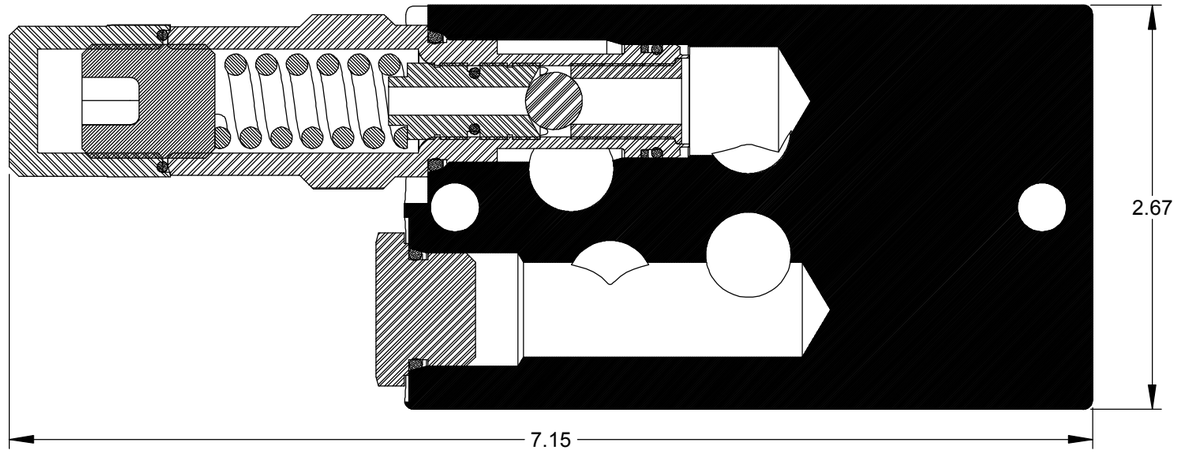
DRAWN BY: R. BATT
DATE: 03/13/2013
APRV'D BY:
APRV'D DATE:
SCALE: 2:3
FORMAT - B

PART NO: EFCMR28

APPLICABLE KITS:

1. (RELIEF KIT) TS-B2800 (SEE DRAWING TS-B2800 FOR PARTS BREAKDOWN)





SECTION A-A

BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: SEFC, RELIEF SECTION SERIES, RELIEF AT 2800 PSI			MATERIAL: - -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ◎ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: -±2RC X - ⇂ GRIND: - PLATE: -	DRAWN BY: R. BATT DATE: 03/13/2013 APRV'D BY: APRV'D DATE: SCALE: 1:1 FORMAT - B	PART NO: EFCMR28