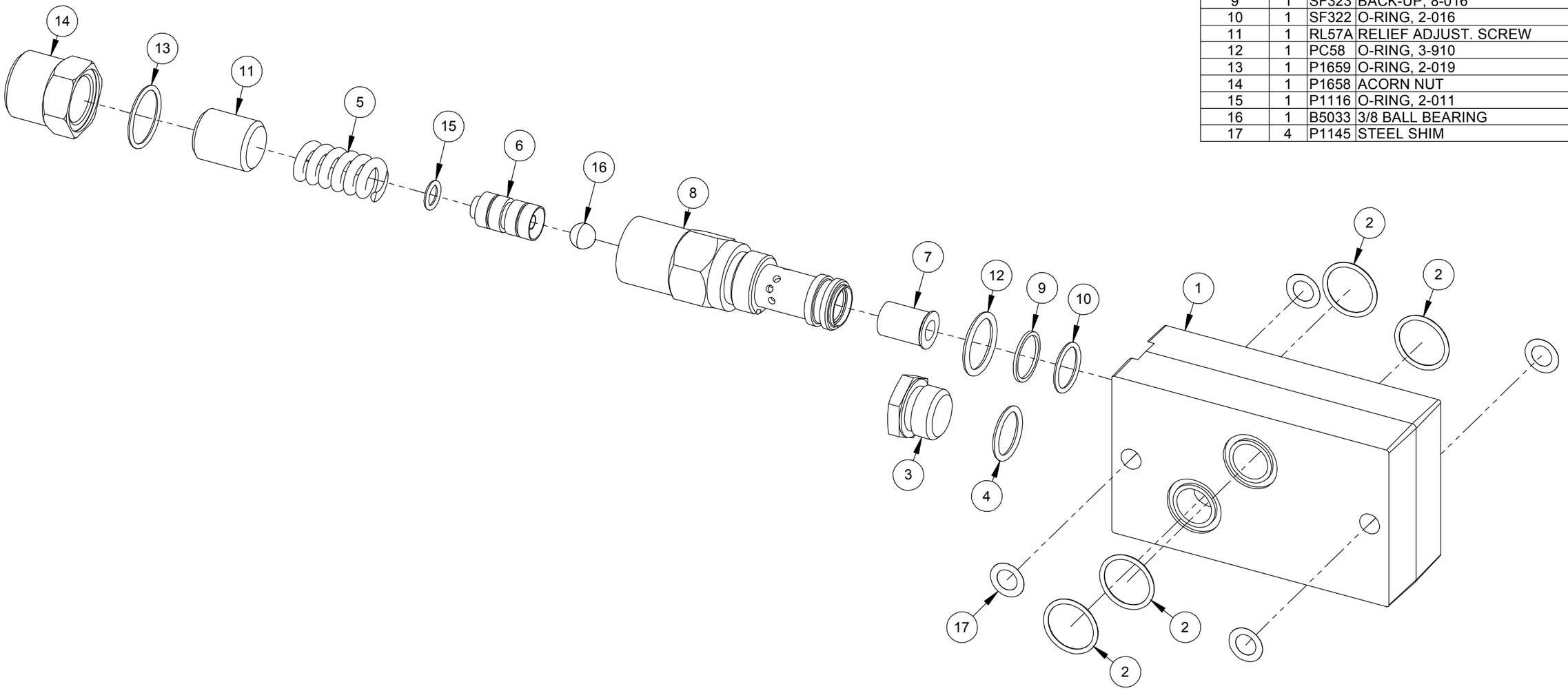
| ITEM NO. | QTY. | P.N. | DESCRIPTION |
|---|---|---|---|
| 1 | 1 | P1892 | EFC RELIEF BLOCK |
| 2 | 4 | P1151 | O-RING, 2-018 |
| 3 | 1 | P1152 | #8 PLUG |
| 4 | 1 | PC38 | O-RING, 3-908 |
| 5 | 1 | TS324 | SPRING |
| 6 | 1 | TS322 | RELIEF SPOOL & SPRING GUIDE |
| 7 | 1 | TS321 | RELIEF SEAT |
| 8 | 1 | TS320 | RELIEF CARTRIDGE |
| 9 | 1 | SF323 | BACK-UP, 8-016 |
| 10 | 1 | SF322 | O-RING, 2-016 |
| 11 | 1 | RL57A | RELIEF ADJUST. SCREW |
| 12 | 1 | PC58 | O-RING, 3-910 |
| 13 | 1 | P1659 | O-RING, 2-019 |
| 14 | 1 | P1658 | ACORN NUT |
| 15 | 1 | P1116 | O-RING, 2-011 |
| 16 | 1 | B5033 | 3/8 BALL BEARING |
| 17 | 4 | P1145 | STEEL SHIM |




| REV. | DATE | DESCRIPTION |
|---|---|---|

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: SEFC, RELIEF SECTION
SERIES, RELIEF AT 2000 PSI

MATERIAL: -

STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
Ⓞ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

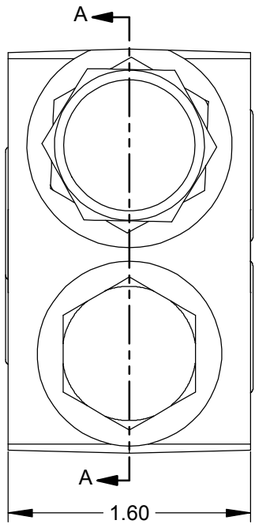
FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⩛
GRIND: -
PLATE: -

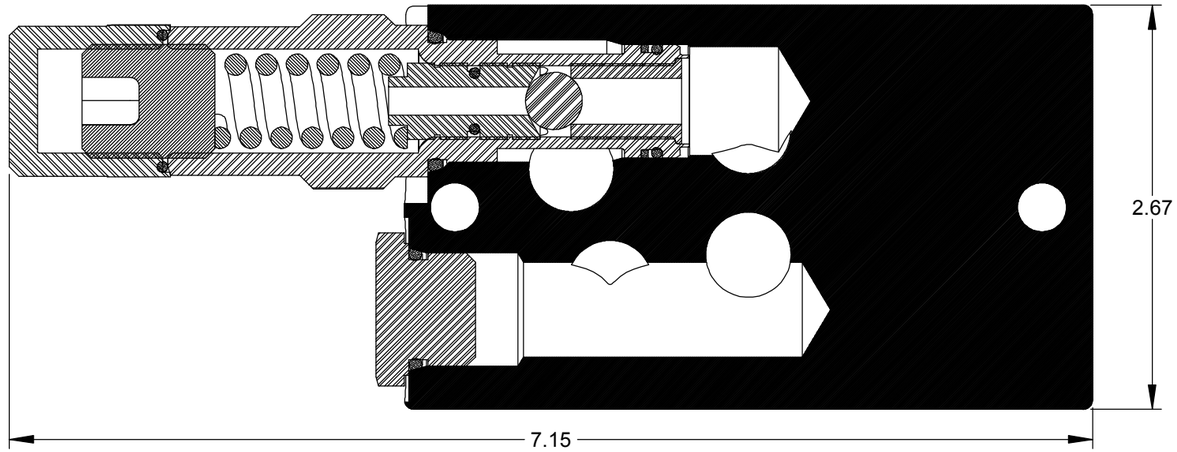
DRAWN BY: R. BATT
DATE: 03/13/2013
APRV'D BY:
APRV'D DATE:
SCALE: 2:3
FORMAT - B

PART NO: EFCMR20

APPLICABLE KITS:

1. (RELIEF KIT) TS-B2000 (SEE DRAWING TS-B2000 FOR PARTS BREAKDOWN)




SECTION A-A

| | | | |
|---|---|---|---|
| BRAND HYDRAULICS CO., INC<br>2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105 | | | |
| TITLE: SEFC, RELIEF SECTION<br>SERIES, RELIEF AT 2000 PSI | | | MATERIAL:<br>- |
| STANDARD TOLERANCE UNLESS NOTED:<br>0.00 ± 0.010 (0.015 GCI)<br>0.000 ± 0.005 (0.010 GCI)<br>◎ = .005 TIR<br>FRACTION ± 1/32<br>ANGLE ± 2°<br>DIMENSIONS ARE IN INCHES | P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS<br>FINISHING SPECIFICATIONS:<br>HEAT TREAT: -±2RC X - ⇩<br>GRIND: -<br>PLATE: - | DRAWN BY: R. BATT<br>DATE: 03/13/2013<br>APRV'D BY:<br>APRV'D DATE:<br>SCALE: 1:1<br>FORMAT - B | PART NO:<br>EFCMR20 |