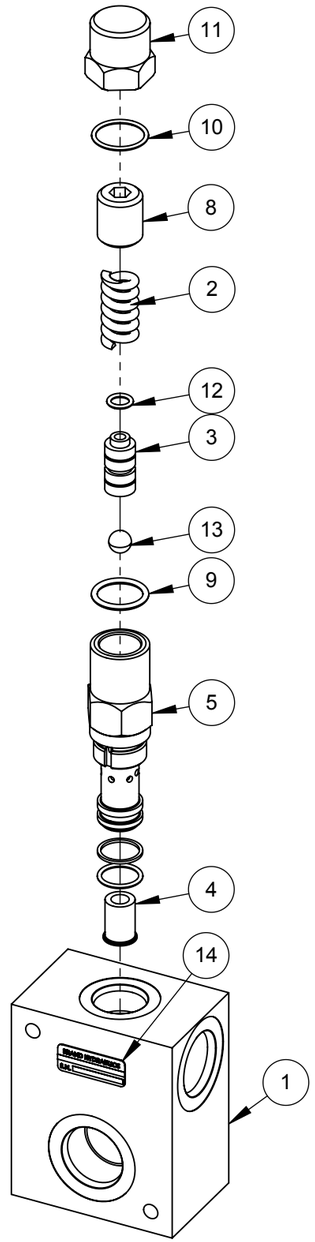


ITEM NO.	QTY.	P.N.	DESCRIPTION
1	1	P1871	RELIEF BODY #12 SAE PORTS
2	1	TS324	SPRING
3	1	TS322	RELIEF SPOOL & SPRING GUIDE
4	1	TS321	RELIEF SEAT
5	1	TS320	RELIEF CARTRIDGE
6	1	SF323	PARBAK 8-016
7	1	SF322	O RING 2-016
8	1	RL57A	RELIEF ADJUST. SCREW
9	1	PC58	O-RING, 3-910
10	1	P1659	O-RING, 2-019
11	1	P1658	ACORN NUT
12	1	P1116	O-RING 2-011 70D
13	1	B5033	3/8 BALL BEARING
14	1	P1740	NAME TAG

REV.	DATE	DESCRIPTION

BRAND HYDRAULICS CO., INC
2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105

TITLE: VALVE, RLC
SAE PORTS, RELIEF SET @ 2500 PSI

MATERIAL: -

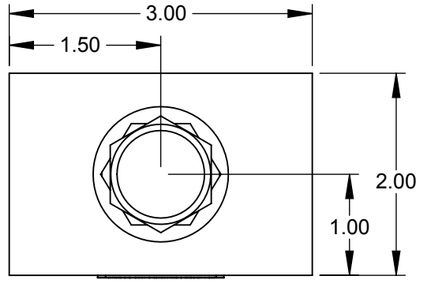
STANDARD TOLERANCE UNLESS NOTED:
0.00 ± 0.010 (0.015 GCI)
0.000 ± 0.005 (0.010 GCI)
◎ = .005 TIR
FRACTION ± 1/32
ANGLE ± 2°
DIMENSIONS ARE IN INCHES

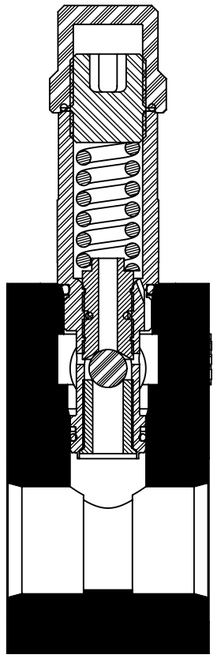
P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS

FINISHING SPECIFICATIONS:
HEAT TREAT: -±2RC X - ⩛
GRIND: -
PLATE: -

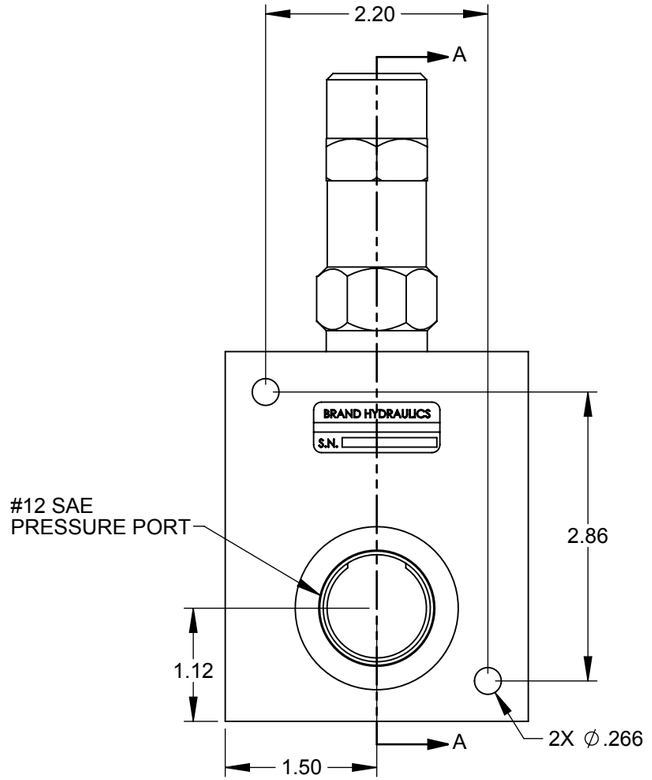
DRAWN BY: R. BATT
DATE: 09/28/2012
APRV'D BY:
APRV'D DATE:
SCALE: 1:2.5
FORMAT - B

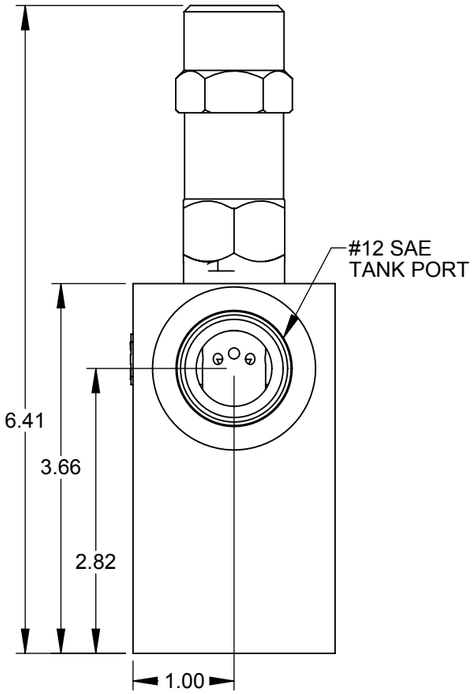
PART NO: RLC12-2500





SECTION A-A





BRAND HYDRAULICS CO., INC 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
TITLE: VALVE, RLC SAE PORTS, RELIEF SET @ 2500 PSI			MATERIAL: - -
STANDARD TOLERANCE UNLESS NOTED: 0.00 ± 0.010 (0.015 GCI) 0.000 ± 0.005 (0.010 GCI) ◎ = .005 TIR FRACTION ± 1/32 ANGLE ± 2° DIMENSIONS ARE IN INCHES	P/N ENDING IN "UF" HAVE NOT RECEIVED FINISH OPERATIONS FINISHING SPECIFICATIONS: HEAT TREAT: -±2RC X - ⩛ GRIND: - PLATE: -	DRAWN BY: R. BATT DATE: 09/28/2012 APRV'D BY: APRV'D DATE: SCALE: 2:3 FORMAT - B	PART NO: RLC12-2500