

Made in the Heartland of America Serving the World Engineering & Manufacturing Solutions

# EC - Series Electronic Control Box

(BLUE) = COIL "NO-POLARITY"

ON

(RED) = BATTERY (BLACK) = GROUN

(BLUE) = COIL

ACK) = GROU

#### **APPLICATION:**

(BLUE) = COIL NO-POLARITY

Proportionally control the speed and direction of hydraulic motors and cylinders. This low cost unit can be configured in multiple ways to cover many applications.

(RED) = BATTERY



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(RED) = BATTERY + (BLACK) = GROUND

1.5A Fund

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(BLUE) = COIL NO-POLARITY" Electronic Control Box

## **FEATURES:**

- Rugged aluminum box construction.
- Heavy-duty foot brackets for quick and secure mounting.
- Color keyed SAE automotive grade wire leads for easy wiring and identification.
- Different potentiometers, power switches, LEDs and connector configurations.
- Single Pulse width modulated (PWM) output.
- Weatherproof seals on power switch, potentiometer, fuse holder, wire bushing and box lid.
- Externally mounted fuse holder for quick and easy fuse change to protect against over current conditions.
- Input protection from voltage transients, load dumps, 2-battery jumps and reverse polarityhook-ups.
- Power switches are separate from main control knob for turning valve on and off without loss of flow setting.
- Circuit board is coated with a conformal coating to protect against moisture.
- Customization for OEM customers is available. Consult factory.

# **SPECIFICATIONS:**

Voltage Supply	12.7-18 VDC
PWM Output Current	1.0 Amps Max Continuous
PWM Output Frequency	100Hz +/- 10 Hertz
Environmental Ratings	IP65 / NEMA 4
Operating Temperature	-40°C - 80°C (-40°F - 176°F)
Storage Temperature	-40°C - 80°C (-40°F - 176°F)
Approximate Weight	1.4 lbs. (0.64 kg).

# **GENERAL INFORMATION:**

The Brand, electronic control box is designed to proportionally adjust the Brand EFC-Series valves and other proportional valves that meet the appropriate specifications. The controller's design makes it suitable for use outdoors or indoor environments. The box has weather proofing features to help it function in the elements.

The main control knob is used to linearly adjust the current going through the solenoid on the valve. A large knob and a single turn potentiometer with a large degree of rotation gives smooth and precise adjustments. The controller is Pulse Width Modulated (PWM), which helps reduce the effects of hysteresis.

100% of all controls are tested prior to leaving the factory. All tests are performed with up to date, state of the art test equipment that is calibrated to NIST standards by an independent laboratory on a yearly basis.

# **COMMON MODEL CODES:**

EC1201.....Electronic control boxEC1201L....Electronic control box with LED



#### **CREATING A MODEL CODE:**

#### SERIES: -

#### **OPERATING VOLTAGE: -**

**12 -** 12VDC

EC

#### **POTENTIOMETER: -**

- **01 -** Single Turn 312° roation (See Figure 1)
- 03 3 Turn 1080° roation (See Figure 2)
- 05 5 Turn 1800° roation (See Figure 3)
- 07 10 Turn 3600° roation (See Figure 4)

#### LED INDICATOR (See Figure 5) : -

- L Red LED (Single, when SPST switch is selected)
- **M** Green LED (Single, when SPST switch is selected)
- N Red LED (Top & Bottom, when DPDT switch is selected)
- **P** Green LED (Top & Bottom, when DPDT switch is selected)
- **Q** Red LED (Top) / Green LED (Bottom), when DPDT switch is selected)
- **R** Green LED (Top) / Red LED (Bottom), when DPDT switch is selected)

# **POWER SWITCH:** () indicate momentary function

- **Omit** ON-NONE-OFF (SPST)
- 1 (ON)-NONE-OFF (SPST)
- 2 ON-OFF-ON (DPDT)
- 3 (ON)-OFF-(ON) (DPDT)
- 4 (ON)-OFF-ON (DPDT)
- 5 ON-OFF-(ON) (DPDT)

#### Wire/Cable Bushing Location #1 Mandatory Selection (See Figure 6 & 8): =

- 1A 2 Wires Flying leads 2-Way Weather Pack, Plug, Female Terminals
- 1C 2 Wires Flying leads 2-Way Metri-Pack 150 Series, Plug, Female Terminals
- 1E 2 Wires Flying leads 2-Way Deutsch DT Series, Plug, Female Terminals
- 1G 2 Wires Flying leads 2-Way Molex ML-XT Series, Plug, Female Terminals
- 2A 2 Wires Multi Conductor Cable 2-Way Weather Pack, Plug, Female Terminals
- **2C** 2 Wires Multi Conductor Cable 2-Way Metri-Pack 150 Series, Plug, Female Terminals

### - Connector for Optional Power Bushing If Power Bushing is selected an option code must be selected Location #2

(See Figure 8) 1

**OMIT** - No Connector or Optional Power Bushing was not selected

- B 2-Way Weather Pack, Receptacle, Male Terminals
- D 2-Way Metri-Pack 150 Series, Receptacle, Male Terminals
- F 2-Way Deutsch DT Series, Receptacle, Male Terminals
- H 2-Way Molex ML-XT Series, Receptacle, Male Terminals
- J 3-Way John Deere Power Connector Must use bushing location #1 Multiconductor (Option 2)
- K 3-Way AMP CPC Circular Power Connector Must use bushing location #1 Multiconductor (Option 2)
- L Fused Power/Cigarette Lighter Plug Must use bushing location #1 flying leads (Option 1)

#### Optional Power Bushing Location #2

(See Figure 7):

Omit - No Bushing

- **1 -** Flying leads
- **2** Multiconductor cable

#### Wire/Cable Bushing Location #1 Mandatory

- Selection (See Figure 6 & 8) continued:
- 2E 2 Wires Multi Conductor Cable 2-Way Deutsch DT Series, Plug, Female Terminals
- 2G 2 Wires Multi Conductor Cable 2-Way Molex ML-XT Series, Plug, Female Terminals
- 3M 4 Wires Flying leads 4-Way Weather Pack, Plug, Female Terminals
- 3N 4 Wires Flying leads 4-Way Metri-Pack 150 Series, Plug, Female Terminals
- 3P 4 Wires Flying leads 4-Way Deutsch DT Series, Plug, Female Terminals
- 3Q 4 Wires Flying leads 4-Way Molex ML-XT Series, Plug, Female Terminals
- 4M 4 Wires Multi Conductor Cable 4-Way Weather Pack, Plug, Female Terminals
- 4N 4 Wires Multi Conductor Cable 4-Way Metri-Pack 150 Series, Plug, Female Terminals
- **4P** 4 Wires Multi Conductor Cable 4-Way Deutsch DT Series, Plug, Female Terminals
- 4Q 4 Wires Multi Conductor Cable 4-Way Molex ML-XT Series, Plug, Female Terminals
- 5R 6 Wires Flying leads 6-Way Weather Pack, Plug, Female Terminals
- 55 6 Wires Flying leads 6-Way Metri-Pack 150 Series, Plug, Female Terminals
- 5T 6 Wires Flying leads 6-Way Deutsch DT Series, Plug, Female Terminals
- 5U 6 Wires Flying leads 6-Way Molex ML-XT Series, Plug, Female Terminals
- **6R -** 6 Wires Multi Conductor Cable 6-Way Weather Pack, Plug, Female Terminals
- 6S 6 Wires Multi Conductor 6-Way Metri-Pack 150 Series, Plug, Female Terminals
- **6T** 6 Wires Multi Conductor Cable 6-Way Deutsch DT Series, Plug, Female Terminals
- 6U 6 Wires Multi Conductor Cable 6-Way Molex ML-XT Series, Plug, Female Terminals

Electronic Control Box

# CREATING A MODEL CODE INFORMATION: LED INDICATOR:

• If 2 LEDs are selected you must select a DPDT power switch

### WIRE/CABLE BUSHINGS:

E

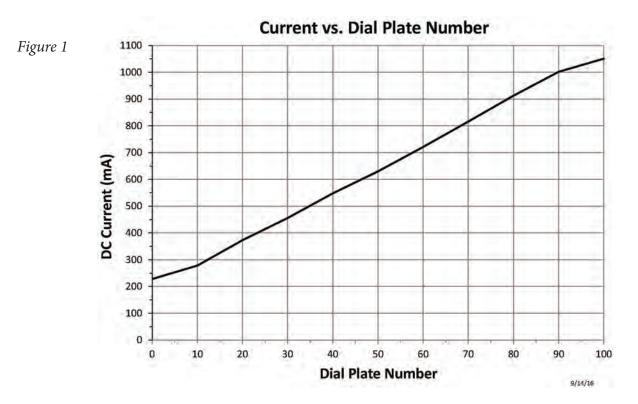
- Wire/Cable bushing location #1 is a mandatory selection
- Wire/Cable power bushing location #2 is optional
- Flying leads and multi conductor cables are 18" long

PARTS LIST: Note: ( ) indicate moment	ntary function
E1028	
E1034	Mounting foot hex nut
E1049	
E1050	Knob, Black
E1071	Potentiometer shaft seal
	Power switch, DPDT, ON-OFF-ON, screw terminals
E1467	Power switch, DPDT, (ON)-OFF-(ON), screw terminals
E1726	Fuse 1.5 amp
	Power switch, SPST, ON-NONE-OFF, screw terminals
E1758	
E1803	Single Turn Long Life Potentiometer, 10K w/6" Leads
E1953	Mounting foot lock washer
E2170	LED, Panel Mount, Red
	3 Long Life Potentiometer, 10K w/6" Leads
E2833	Power switch, SPST, (ON)-NONE-OFF, screw terminals
E2834	Power switch, DPDT, ON-OFF-(ON), screw terminals
E2835	LED, Panel Mount, Green
E2836	5 Long Life Potentiometer, 10K w/6" Leads
E2837	10 Long Life Potentiometer, 10K w/6" Leads
P1158	Mounting foot bracket

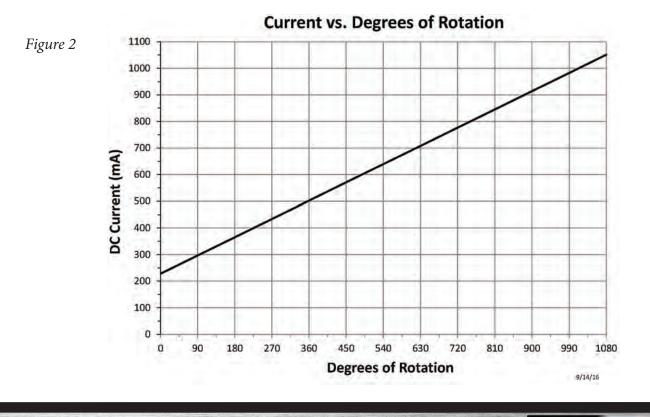
## **ACCESSORIES LIST:**

E2815	120VAC Wall-mount power supply with 6 ft. c rd. Flying leads
	w/loose Quick Disconnect Terminals
E2816	120VAC Wall-mount power supply with 6 ft. c rd. Weather Pack,
	2-Way, Plug, Female Terminals
E2817	120VAC Wall-mount power supply with 6 ft. c rd. Metri-Pack 150
	Series, 2-Way, Plug, Female Terminals
E2818	120VAC Wall-mount power supply with 6 ft. c rd. Deutsch DT
	Series, 2-Way, Plug, Female Terminals
E2819	120VAC Wall-mount power supply with 6 ft. c rd. Molex ML-XT
	Series, 2-Way, Plug, Female Terminals

#### EC1201 SERIES CURRENT VS. DIAL PLATE:



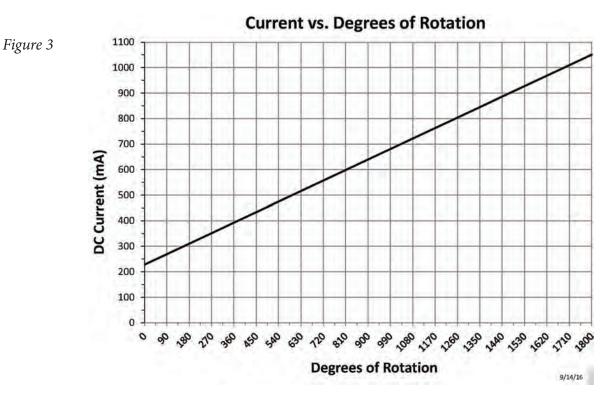
#### **EC1203 SERIES CURRENT VS. DEGREES OF ROTATION:**



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**Current vs. Degrees of Rotation** Figure 4 1100 1000 900 800 700 DC Current (mA) 600 500 400 300 200 100 0 0 180 180 180 180 180 180 180 180 180 111700 11170 11170 11170 11170 110 **Degrees of Rotation** 9/14/16

#### KNOB, SWITCH AND LED LAYOUTS: EC1203 EC1205 Figure 5 EC1201 EC1207 CITOFOT $\bigcirc$ 0 (BLUE)=COIL NO-POLARITY (RED)=BATTERY + (BLACK)=BROUND-(RED)=BATTERY + (BLUE)=COIL EC1203L EC1205L EC1201L EC1207L 6 0 F 0 0 E (ERFERE) (RED)-BATTERY + (BLACK)=GROUND (BLUE)=COIL (BLUE)=COIL (RED)=BATTERY + EC1203N2 EC1205N2 EC1201N2 EC1207N2 ഗ (O)OFF OFF E 0 O H

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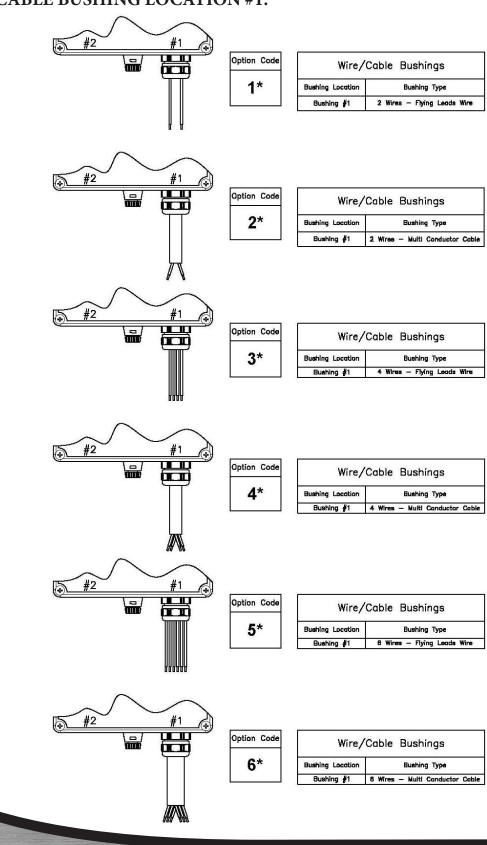
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#### WIRE/CABLE BUSHING LOCATION #1:

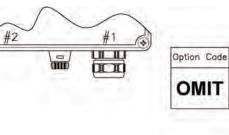




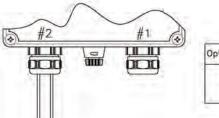
#### WIRE/CABLE BUSHING LOCATION #2:

(3)

Figure 7



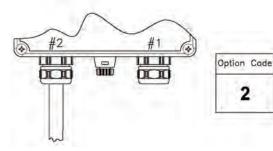
Wire/Ca	ble Bushings
Bushing Location	Bushing Type
Bushing #1	Option Code **
Bushing #2	NONE



ption Code	V
1	Bushing Loc
1.1.2.1	Bushing
	Bushino

2

Bushing Location	Bushing Type
Bushing #1	Option Code **
Bushing #2	2 Wires - Flying Leads Wire



Wire/C	able Bushings
Bushing Location	Bushing Type
Bushing #1	Option Code **
Bushing #2	Multi Conductor Cable



# **CONNECTORS:**

EC Electronic Control Box

Figure 8

MFG P/N

12015792

12015323

12089188





В

C

Description

Plug

Seal

Terminal





Delphi weat	ner Pack, 2–W	ay Receptacle,	Male Terminals
Description	Quantity	Brand P/N	MFG P/N
Receptacle	1	E1064	12010973
Seal	2	E1063	12015323
Terminal	2	E1065	12089040
Delphi Metr	i—Pack 150, 2	—Way Plug, Fe	male Terminals
Delphi Metr Description	i-Pack 150, 2 Quantity		male Terminals MFG P/N
		-Way Plug, Fe Brand P/N E1357	c
Description		Brand P/N	MFG P/N
Description Plug		Brand P/N E1357	12052641

Delphi Weather Pack, 2-Way Plug, Female Terminals

Quantity

1

2

2

Brand P/N

E1059

E1063

E1061



Delpin Meen	1 UCK 100, Z	way neceptacie,	, Male Terminals
Description	Quantity	Brand P/N	MFG P/N
Receptacle	1	E1648	12162000
TPA	1	E1360	12052634
Seal	2	E1358	12052924
Terminal	2	E1649	12045773





Deutsch	DT Series, 2-V	Vay Plug, Fema	lle Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2534	DT06-2S
Wedge Lock	1	E2540	W2S
Terminal	2	E1827	0462-201-1614

	Option Code
1	F

Deutsch DT	Series, 2—Way	/ Receptacle,	Male Terminals
Description	Quantity	Brand P/N	MFG P/N
Receptacle	1	E2824	DT04-2P
Wedge Lock	1	E2015	W2P
Terminal	2	E2016	0460-202-16141

## **CONNECTORS:**





Description





Option Code

K

Option Code

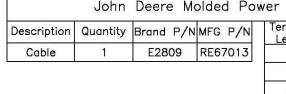
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Plug	1	E2825	93445-1102
Wedge Lock	1	E2827	93448-1003
Terminal	2	E2828	84525-0009
Molex ML-X	T Series, 2-Wo	ay Receptacle,	Male Terminals
Description	Quantity	Brand P/N	MFG P/N
Receptacle	1	E2826	93444-1102
Wedge Lock	1	E2829	93447-1003
Terminal	2	E2830	84524-0004

Molex ML-XT Series, 2-Way Plug, Female Terminals

Brand P/N

Quantity



Terminal Letter	Wire Color	Connection
Α	Red	+ VDC Input
В	Black	System Ground
С	Orange	Keyed + VDC

MFG P/N



TE (	Circular	Connecto	r, 3–Way	Plug, F	emale	Terminals
Description	Quantity	Brand P/N	MFG P/N	Terminal Letter	Wire Color	Connection
Plug	1	E2247	206037-2	1	Red	+ VDC Input
Clamp	4	E2248	206070-8	2	N/C	N/C
			rectional and a rection	3	Black	System Ground
Terminal	2	E2249	66740-2			

Fused Power/Cigarette Lighter Plug Wire Terminal Quantity Description Brand P/N Connection Letter Color Cable/Plug E2831 1 + VDC Input Red Pin Springs System Ground Black

Delphi We	ather Pack, 4-W	'ay Plug, Female	Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2838	12015798
Seal	4	E1063	12015323
Terminal	4	E1061	12089188





Ν

#### **CONNECTORS**



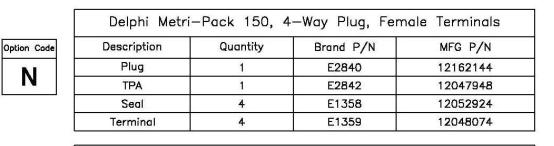












Deutsch DT Series, 4-Way Plug, Female Terminals

Brand P/N

E2843

E2759

MFG P/N

DT06-4S

W4S

Quantity

1

1



]	
Option Code	De
Q	We
	-

R

Option Code

S

Description

Plug

Wedge Lock

Terminal 4		E1827	0462-201-16141
Molex ML-	-XT Series, 4-	-Way Plug, Fem	ale Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2845	93445-3102
Wedge Lock 1		E2847	93448-3003
Terminal	4	E2828	84525-0009

Delphi We	eather Pack, 6-	Way Plug, Male T	erminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E1084	12015799
Seal	6	E1063	12015323
Terminal	6	E1061	12089188

Delphi Metr	i-Pack 150, 6	—Way Plug, Fe	male Terminals
Description	Quantity	Brand P/N	MFG P/N
Plug	1	E2849	12052848
TPA	1	E2851	12052850
Seal	6	E1358	12052924
Terminal	6	E1359	12048074

	Deutsch [	DT Series, 6-	Way Plug, Ferna	ale Terminals
Code	Description	Quantity	Brand P/N	MFG P/N
	Plug	1	E2852	DT06-6S
	Wedge Lock	1	E2548	W6S
	Terminal	6	E1827	0462-201-16141

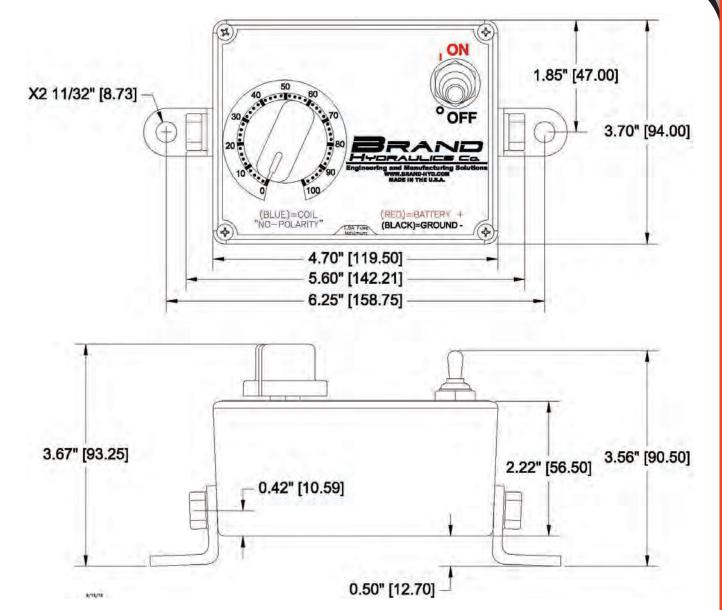
	Molex ML—XT Series, 6—Way Plug, Female Terminals			
Option Code	Description	Quantity	Brand P/N	MFG P/N
11	Plug	1	E2854	93445-4102
U	Wedge Lock	1	E2856	93448-4003
	Terminal	8	E2828	84525-0009



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## DIMENSIONAL DATA: inches & [millimeters] EC1201, EC1203, EC1205, EC1207 SERIES

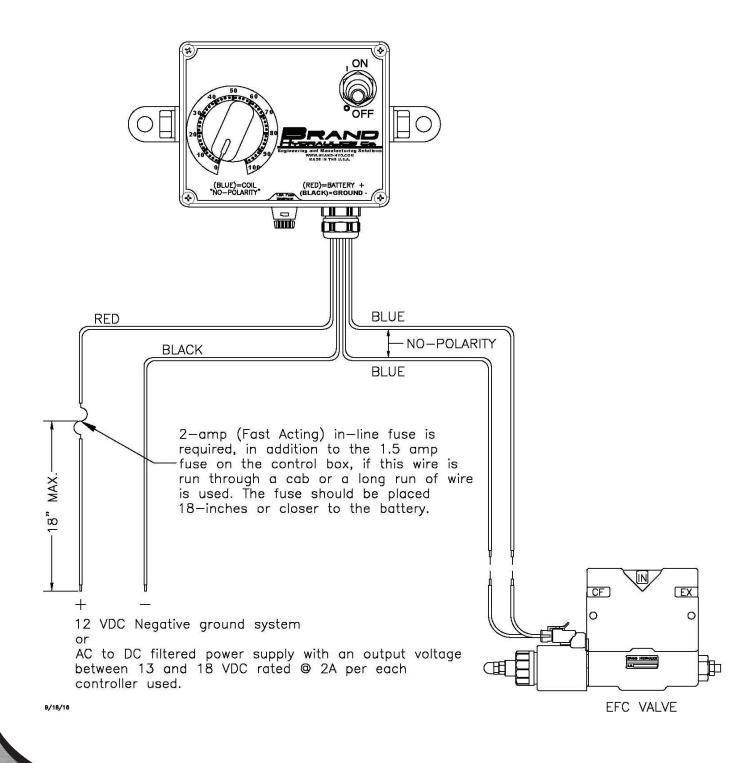
**EC1201 SERIES SHOWN** 



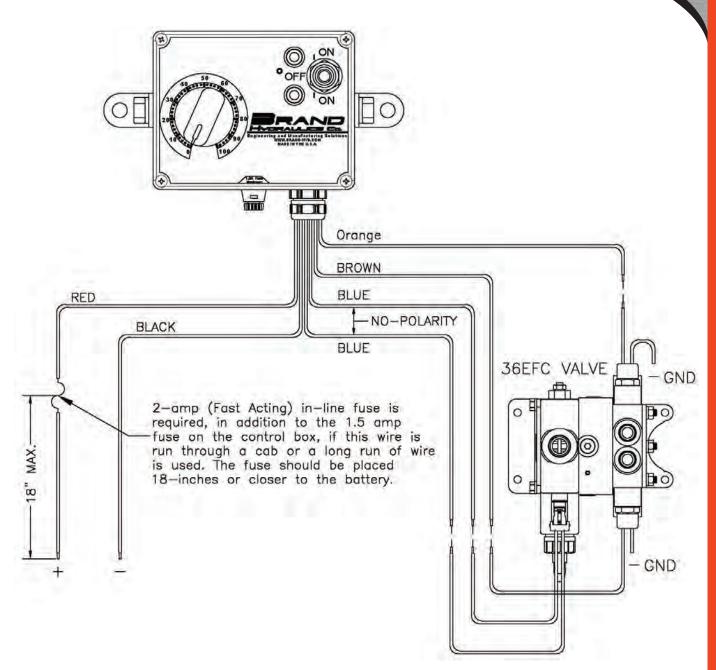
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EC Electronic Control Box

#### **EC1201 SERIES WIRING DIAGRAM:**



#### EC1201N2 SERIES WIRING DIAGRAM:



It is the purchaser's responsibility to determine the suitability of any Brand Hydraulics product for an intended application, and to insure that it is installed in accordance with all federal, state, local, private safety, health regulations, and codes and standards. Due to the unlimited variety of machines, vehicles, and equipment on which our products can be used, it is impossible for Brand Hydraulics to offer expert advice on the suitability of a product for a specific application. We believe that it is our customer's responsibility to undertake the appropriate testing and evaluation to prevent injury to the end user.

All product, product specifications and data are subject to change without notice to improve reliability, function or design or otherwise.

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