

## INSTALLATION SHEET FOR POR75 STYLE PILOT OPERATED RELIEF VALVE KEEP WITH PRODUCT UNTIL INSTALLED

ADDITIONAL SHEETS MAY BE PRINTED OUT FROM OUR WEBSITE [WWW.BRAND-HYD.COM](http://WWW.BRAND-HYD.COM) UNDER PRODUCT CATALOG SECTION

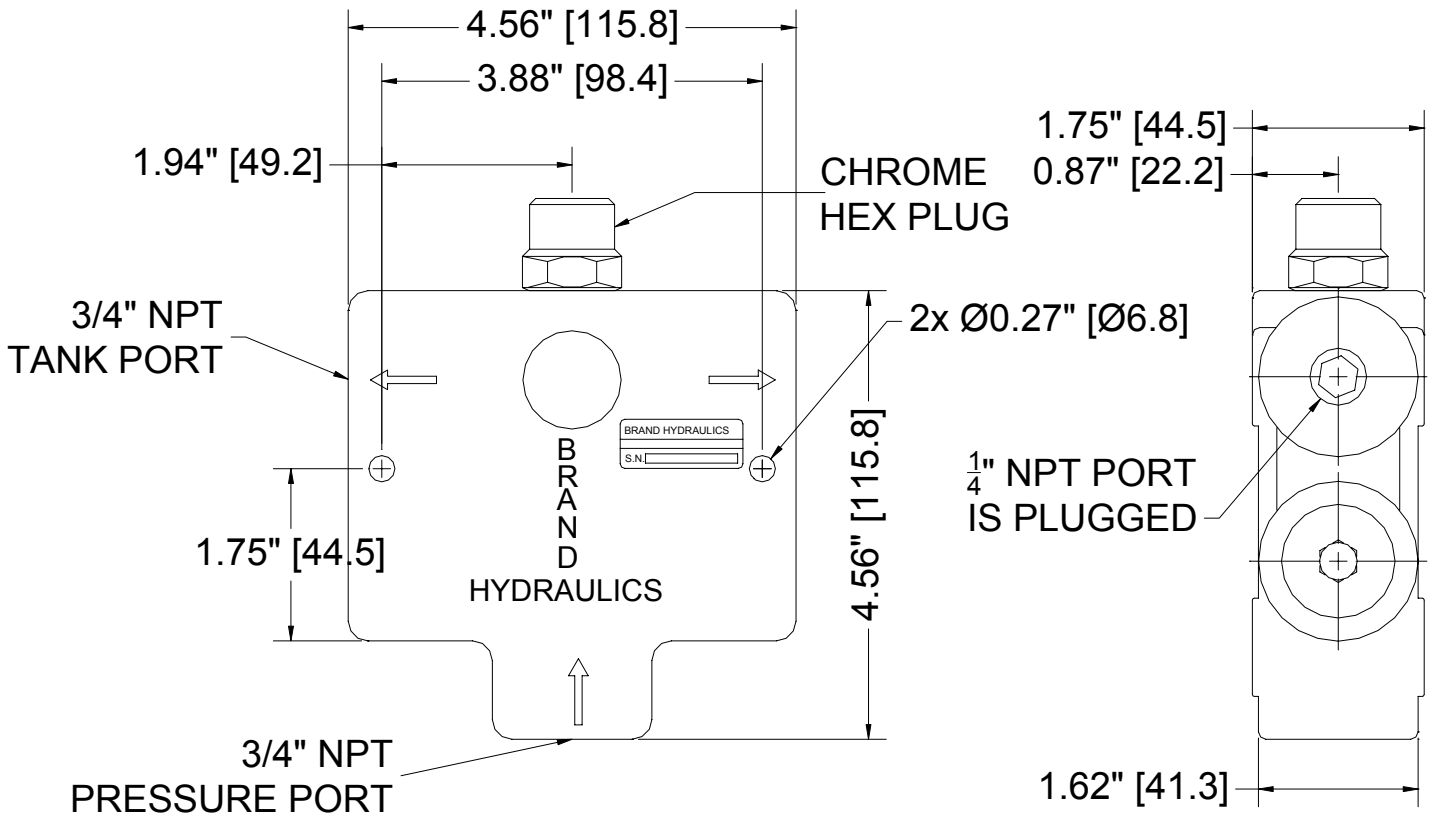
How do I adjust the relief setting?

First, remove the chrome hex plug with a 7/8" combination wrench, etc and set aside. This gives you access to the relief set screw (5/16" hex). Turning the set screw clockwise 1 turn will increase the pressure ~300psi [20.7bar].

Can I paint my valve? – Painting valves is okay as long as the all ports are properly plugged.

Pipe thread sealant – Warranty is void when Teflon tape is used to seal pipe threads. This is because Teflon tape is a friction reducing agent which allows customers to over-torque fittings. We recommend using a sealant that does not include friction reducing agents i.e. Lead Plate.

Note: 1/4" NPT port can be vented to tank and used as an unloading valve as well as a relief valve.



**Figure 1: Dimensional Data for Pilot Operated Relief valve in inches & [millimeters].**